

*Kam*®

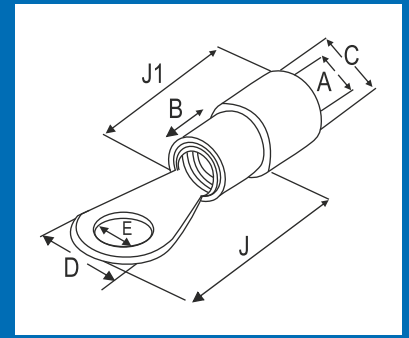
  
**Braco**

*Nyllex*  
GROUP  
**50**  
YEARS



**Terminals & Connectors**

*cam*® Ring Terminals are designed to offer maximum efficiency under heavy-duty applications. Therefore these terminals are ideal for use in applications which are subject to continuous mechanical vibrations viz. engines, railways, moving components etc. The terminal barrel is brazed and soft annealed, which means that the terminal can be crimped in either direction.



All the terminals are tin plated to avoid oxidation and to achieve maximum corrosion protection. These terminals can be provided with PVC sleeves for protection against electrical shocks and can also be provided with metal reinforced sleeves to maintain a proper grip on conductor insulation.

Colour Coding Insulated Terminals:



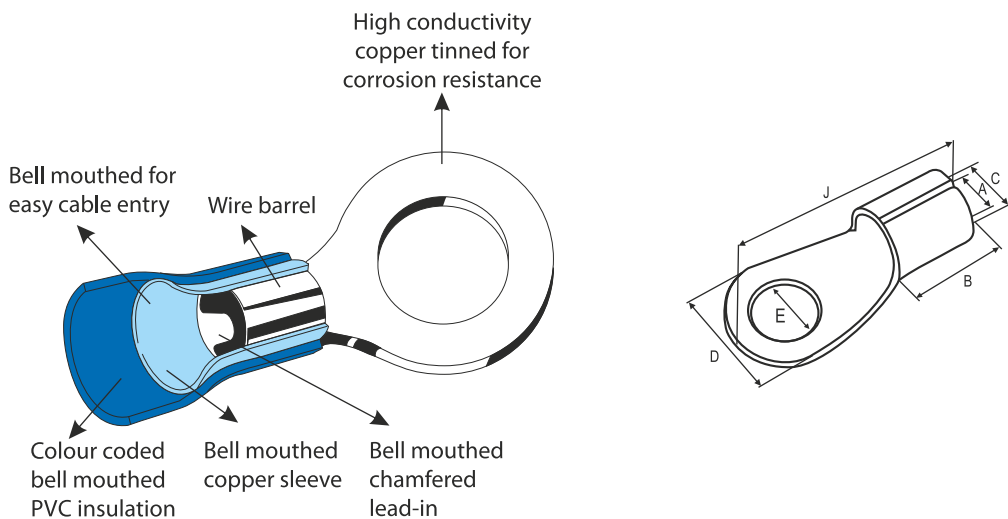
## COPPER CRIMPING RING TERMINALS (NON-INSULATED AND INSULATED)

**Material Copper BS: 1897**

**Finish: Electro Tinned**

Size Sq. mm	Dimensions						Code No.	J-1	Code No.	A-1	J-1	Code No.
	E	A	C	D	B	J						
0.5	4.2	1.4	2.6	8.0	5	16.0	R - 0	8	-			
1.5	2.2	1.6	3.2	6.0	5	14.0	R - 103	10	RI - 052	3.6	10	RD - 435
	2.6	1.6	3.2	6.0	5	14.0	R - 000	10	RI - 053	3.6	10	RD - 436
	3.2	1.6	3.2	6.0	5	14.0	R - 001	10	RI - 054	3.6	10	RD - 437
	3.7	1.6	3.2	6.0	5	14.0	R - 002	10	RI - 055	3.6	10	RD - 438
	4.2	1.6	3.2	6.0	5	14.0	R - 003	10	RI - 056	3.6	10	RD - 439
	3.2	1.6	3.2	6.8	5	13.0	R - 153	10	RI - 057	3.6	10	RD - 440
	3.7	1.6	3.2	6.8	5	13.0	R - 048	10	RI - 058	3.6	10	RD - 441
	4.2	1.6	3.2	6.8	5	13.0	R - 049	10	RI - 059	3.6	10	RD - 442
	3.2	1.6	3.2	8.0	5	16.0	R - 104	10	RI - 060	3.6	10	RD - 443
	4.2	1.6	3.2	8.0	5	16.0	R - 004	10	RI - 061	3.6	10	RD - 444
	5.2	1.6	3.2	8.0	5	16.0	R - 005	10	RI - 062	3.6	10	RD - 445
	4.2	1.6	3.2	7.0	5	14.5	R - 154	10	RI - 063	3.6	10	RD - 446
	4.2	1.6	3.2	10.0	5	18.0	R - 105	10	RI - 064	3.6	10	RD - 447
	5.2	1.6	3.2	10.0	5	18.0	R - 006	10	RI - 065	3.6	10	RD - 448
	6.4	1.6	3.2	10.0	5	18.0	R - 007	10	RI - 066	3.6	10	RD - 449
	6.4	1.6	3.2	12.0	5	18.0	R - 106	10	RI - 067	3.6	10	RD - 450

Size Sq. mm	Dimensions						Code No.	J-1	Code No.	A-1	J-1	Code No.
	E	A	C	D	B	J						
2.5	3.2	2.3	3.9	6.5	5	12.7	R - 107	10	RI - 068	4.4	10	RD - 451
	3.7	2.3	3.9	6.5	5	12.7	R - 008	10	RI - 069	4.4	10	RD - 452
	3.7	2.3	3.9	8.0	5	16.0	R - 108	10	RI - 070	4.4	10	RD - 453
	4.2	2.3	3.9	8.0	5	16.0	R - 009	10	RI - 071	4.4	10	RD - 454
	5.2	2.3	3.9	8.0	5	16.0	R - 010	10	RI - 072	4.4	10	RD - 455
	5.2	2.3	3.9	10.0	5	18.0	R - 109	10	RI - 073	4.4	10	RD - 456
	6.4	2.3	3.9	10.0	5	18.0	R - 011	10	RI - 074	4.4	10	RD - 457
	5.2	2.3	3.9	12.0	5	22.0	R - 110	10	RI - 075	4.4	10	RD - 458
	6.4	2.3	3.9	12.0	5	22.0	R - 012	10	RI - 076	4.4	10	RD - 459
	8.2	2.3	3.9	12.0	5	22.0	R - 013	10	RI - 077	4.4	10	RD - 460
	6.4	2.3	3.9	16.0	5	25.0	R - 111	10	RI - 078	4.4	10	RD - 461
	8.2	2.3	3.9	16.0	5	25.0	R - 014	10	RI - 079	4.4	10	RD - 462
	10.2	2.3	3.9	16.0	5	25.0	R - 015	10	RI - 080	4.4	10	RD - 463
	10.2	2.3	3.9	18.0	5	29.0	R - 151	10	RI - 081	4.4	10	RD - 464
12.7	2.3	3.9	18.0	5	29.0	R - 047	10	RI - 082	4.4	10	RD - 465	
4-6	4.2	3.5	5.5	8.0	6	17.0	R - 155	14	RI - 083	6.4	15	RD - 466
	5.2	3.5	5.5	8.0	6	17.0	R - 050	14	RI - 084	6.4	15	RD - 467
	4.2	3.5	5.5	10.0	6	19.0	R - 112	14	RI - 085	6.4	15	RD - 468
	5.2	3.5	5.5	10.0	6	19.0	R - 016	14	RI - 086	6.4	15	RD - 469
	5.2	3.5	5.5	8.0	6	22.0	R - 157	14	RI - 087	6.4	15	RD - 470
	5.2	3.5	5.5	12.0	6	20.0	R - 113	14	RI - 088	6.4	15	RD - 471
	6.4	3.5	5.5	12.0	6	20.0	R - 017	14	RI - 089	6.4	15	RD - 472
	8.2	3.5	5.5	12.0	6	20.0	R - 018	14	RI - 090	6.4	15	RD - 473
	5.2	3.5	5.5	12.0	6	22.0	R - 114	14	RI - 091	6.4	15	RD - 474
	6.4	3.5	5.5	12.0	6	22.0	R - 019	14	RI - 092	6.4	15	RD - 475
	6.4	3.5	5.5	14.0	6	25.5	R - 115	14	RI - 093	6.4	15	RD - 476
	8.2	3.5	5.5	14.0	6	25.5	R - 020	14	RI - 094	6.4	15	RD - 477
	9.7	3.5	5.5	14.0	6	25.5	R - 021	14	RI - 095	6.4	15	RD - 478
	8.2	3.5	5.5	16.0	6	30.0	R - 116	14	RI - 096	6.4	15	RD - 479
	10.2	3.5	5.5	16.0	6	30.0	R - 022	14	RI - 097	6.4	15	RD - 480
	8.2	3.5	5.5	18.0	6	30.0	R - 117	14	RI - 098	6.4	15	RD - 481
10.2	3.5	5.5	18.0	6	30.0	R - 023	14	RI - 099	6.4	15	RD - 482	
12.7	3.5	5.5	18.0	6	30.0	R - 024	14	RI - 100	6.4	15	RD - 483	
10	4.2	4.3	6.3	10.0	8	22.0	R - 118	16	RI - 389	6.8	17	RD - 484
	8.2	4.3	6.3	18.0	8	22.0	R - 025	16	RI - 395	6.8	17	RD - 485



*Kam*® Ring Terminals are designed to offer maximum efficiency under heavy-duty applications. Therefore these terminals are ideal for use in applications which are subject to continuous mechanical vibrations viz. engines, railways, moving components etc. The terminal barrel is brazed and soft annealed, which means that the terminal can be crimped in either direction.

All the terminals are tin plated to avoid oxidization and to achieve maximum corrosion protection.

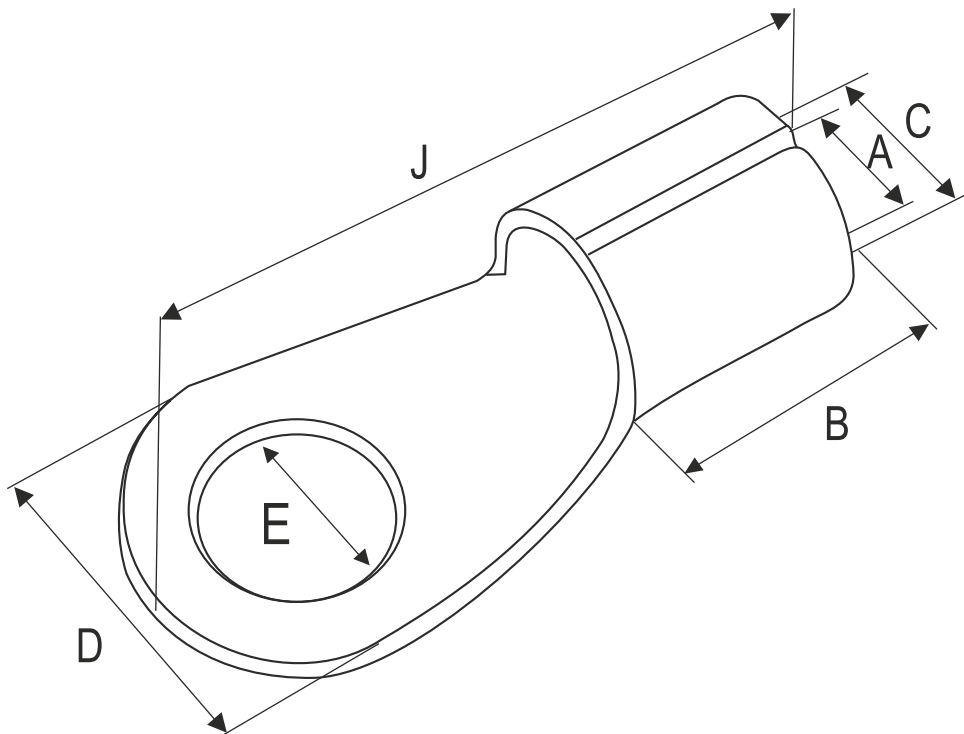


## COPPER CRIMPING RING TERMINALS (NON-INSULATED)

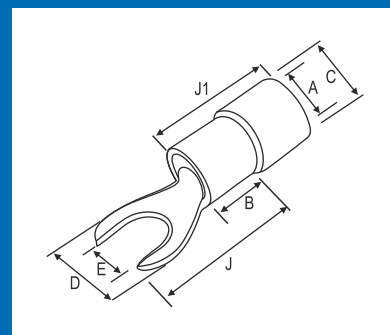
Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
10	5.2	4.3	6.3	10	8	20	R - 026
	6.4	4.3	6.3	12	8	23	R - 120
	8.2	4.3	6.3	16	8	27	R - 121
	8.2	4.3	6.3	18	8	30	R - 122
	10.2	4.3	6.3	18	8	30	R - 027
	10.2	4.3	6.3	22	8	34	R - 123
	12.7	4.3	6.3	22	8	34	R - 028
16	5.2	5.6	8.0	10	10	24	R - 124
	5.2	5.6	8.0	12	10	26	R - 125
	6.4	5.6	8.0	12	10	26	R - 029
	6.4	5.6	8.0	16	10	30	R - 126
	8.2	5.6	8.0	16	10	30	R - 030
	9.7	5.6	8.0	16	10	30	R - 031
	8.2	5.6	8.0	18	10	33	R - 127
	10.2	5.6	8.0	18	10	33	R - 032
	10.2	5.6	8.0	22	10	35	R - 128
	12.7	5.6	8.0	22	10	35	R - 033
25	6.4	7.5	11.1	12	11	31	R - 156
	8.2	7.5	11.1	12	11	31	R - 051
	6.4	7.5	11.1	16	11	30	R - 129
	8.2	7.5	11.1	16	11	30	R - 034
	10.2	7.5	11.1	16	11	30	R - 035
	6.4	7.5	11.1	16	11	33	R - 130
	8.2	7.5	11.1	16	11	33	R - 036
	10.2	7.5	11.1	18	11	34	R - 131
	10.2	7.5	11.1	22	11	42	R - 132
	12.7	7.5	11.1	22	11	42	R - 037



Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
35	6.4	9.0	12.6	16	12	31	R - 133
	8.2	9.0	12.6	16	12	31	R - 038
	8.2	9.0	12.6	18	12	36	R - 134
	10.2	9.0	12.6	18	12	36	R - 039
	10.2	9.0	12.6	22	12	42	R - 135
	12.7	9.0	12.6	22	12	42	R - 040
50	8.2	10.5	14.1	18	16	43	R - 136
	10.2	10.5	14.1	18	16	43	R - 041
	10.2	10.5	14.1	22	16	43	R - 137
	10.2	10.5	14.1	24	16	48	R - 138
	12.7	10.5	14.1	24	16	48	R - 042
	16.2	10.5	14.1	32	16	54	R - 139
70	10.2	12.0	16.0	22	18	47	R - 140
	12.7	12.0	16.0	22	18	47	R - 043
	12.7	12.0	16.0	24	18	48	R - 141
	16.2	12.0	16.0	24	20	54	R - 142
95	10.2	13.5	18.1	22	20	46	R - 143
	10.2	13.5	18.1	24	20	50	R - 144
	12.7	13.5	18.1	24	20	50	R - 044
	16.2	13.5	18.1	28	20	58	R - 145
120	12.7	15.0	20.2	26	22	52	R - 146
	16.2	15.0	20.2	32	22	64	R - 147
	20.3	15.0	20.2	40	22	72	R - 148
150	12.7	16.5	23.7	34	24	66	R - 149
	16.2	16.5	23.7	34	24	66	R - 045
	20.3	16.5	23.7	40	24	74	R - 046



*kam*® Ring Tongue Fork Terminals are designed to offer maximum efficiency under heavy-duty applications. Therefore these terminals are ideal for use in applications which are subject to continuous mechanical vibrations viz. engines, railways, moving components etc. The terminal barrel is brazed and soft annealed, which means that the terminal can be crimped in either direction.



All the terminals are tin plated to avoid oxidisation and to achieve maximum corrosion protection. These terminals can be provided with PVC sleeves for protection against electrical shocks and can also be provided with metal reinforced sleeves to maintain a proper grip on conductor insulation.

Colour Coding Insulated Terminals:



## COPPER RING TONGUE FORK TERMINALS

**Material Copper BS: 1897**

**Finish: Electro Tinned**

Size Sq. mm	Dimensions						Code No.	Dim. J-1	Code No.	Dimensions		Code No.
	E	A	C	D	B	J				A-1	J-1	
1.5	3.1	1.6	3.2	6.0	5	14	RF - 235	10	RFI - 873	3.6	10	RFD - 899
	3.6	1.6	3.2	6.0	5	14	RF - 240	10	RFI - 874	3.6	10	RFD - 900
	3.1	1.6	3.2	6.8	5	13	RF - 241	10	RFI - 875	3.6	10	RFD - 901
	3.6	1.6	3.2	6.8	5	13	RF - 244	10	RFI - 876	3.6	10	RFD - 902
	4.1	1.6	3.2	7.0	5	14	RF - 237	10	RFI - 877	3.6	10	RFD - 903
	4.1	1.6	3.2	8.0	5	16	RF - 236	10	RFI - 878	3.6	10	RFD - 904
	5.1	1.6	3.2	10.0	5	18	RF - 238	10	RFI - 879	3.6	10	RFD - 905
	6.1	1.6	3.2	10.0	5	18	RF - 861	10	RFI - 880	3.6	10	RFD - 906
2.5	3.1	2.3	3.9	6.5	5	12.7	RF - 862	10	RFI - 881	4.4	10	RFD - 907
	3.6	2.3	3.9	6.5	5	12.7	RF - 863	10	RFI - 882	4.4	10	RFD - 908
	4.1	2.3	3.9	8.0	5	16	RF - 239	10	RFI - 883	4.4	10	RFD - 909
	5.1	2.3	3.9	10.0	5	18	RF - 242	10	RFI - 884	4.4	10	RFD - 910
	6.1	2.3	3.9	10.0	5	18	RF - 864	10	RFI - 885	4.4	10	RFD - 911
4-6	4.1	3.5	5.5	8.0	6	17	RF - 243	14	RFI - 886	6.4	15	RFD - 912
	4.1	3.5	5.5	10.0	6	19	RF - 245	14	RFI - 887	6.4	15	RFD - 913
	5.1	3.5	5.5	10.0	6	19	RF - 246	14	RFI - 888	6.4	15	RFD - 914
	5.1	3.5	5.5	10.0	6	22	RF - 247	14	RFI - 889	6.4	15	RFD - 915
	6.1	3.5	5.5	12.0	6	22	RF - 248	14	RFI - 890	6.4	15	RFD - 916
10	4.1	4.3	6.3	10.0	8	22	RF - 865	16	RFI - 891	6.8	17	RFD - 917
	5.1	4.3	6.3	10.0	8	22	RF - 866	16	RFI - 892	6.8	17	RFD - 918
	6.1	4.3	6.3	12.0	8	23	RF - 867	16	RFI - 893	6.8	17	RFD - 919
	8.1	4.3	6.3	16.0	8	27	RF - 868	16	RFI - 894	6.8	17	RFD - 920
16	5.1	5.6	8.0	10.0	10	24	RF - 869	--	----	--	--	----
	6.1	5.6	8.0	12.0	10	26	RF - 870	--	----	--	--	----
	8.1	5.6	8.0	16.0	10	30	RF - 871	--	----	--	--	----
	8.1	5.6	8.0	18.0	10	33	RF - 872	--	----	--	--	----

*Kam*® Pin Terminals are designed to offer maximum efficiency under heavy-duty applications. Therefore these terminals are ideal for use in applications which are subject to continuous mechanical vibrations viz. engines, railways, moving components etc. The terminal barrel is brazed and soft annealed, which means that the terminal can be crimped in either direction.

All the terminals are tin plated to avoid oxidisation and to achieve maximum corrosion protection. These terminals can be provided with PVC sleeves for protection against electrical shocks and can also be provided with metal reinforced sleeves to maintain a proper grip on conductor insulation.



Colour Coding Insulated Terminals:

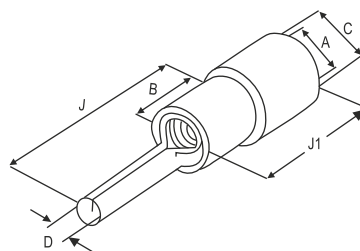
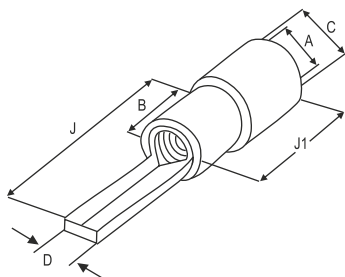


## COPPER CRIMPING PIN TERMINALS (NON-INSULATED AND INSULATED)

**Material Copper BS :1897**

**Finish : Electro Tinned**

Size Sq. mm	Dimensions					TYPE	Code No.	J-1	Code No.	A-1	J-1	Code No.
	A	C	D	B	J							
0.5	1.4	2.6	1.6	5	17	I	P - 0	10				
1.5	1.6	3.2	1.9	5	17	I	P - 9	10	PI - 17	3.6	10	PD - 26
	1.6	3.2	3.1	5	17	II	P - 35	10	PI - 40	3.6	10	PD - 42
2.5	2.3	3.9	1.9	5	17	I	P - 1	10	PI - 18	4.4	10	PD - 27
	2.3	3.9	3.1	5	17	II	P - 2	10	PI - 19	4.4	10	PD - 28
4	2.9	4.9	2.7	6	20	I	P - 3	14	PI - 20	6.4	15	PD - 29
	3.6	5.6	5.1	6	20	II	P - 4	14	PI - 21	6.4	15	PD - 30
6	3.6	5.6	2.7	6	20	I	P - 5	14	PI - 22	6.4	15	PD - 31
	4.0	6.0	2.7	6	20	I	P - 6	14	PI - 23	6.4	15	PD - 32
10	4.5	6.7	4.3	8	22	III	P - 7	16	PI - 24			
16	5.8	8.2	5.5	10	26	III	P - 8	20	PI - 25			
25	7.5	11.1	7.0	11	31	III	P - 86					
35	9.0	12.6	8.0	12	37	III	P - 87					
50	10.5	14.1	9.0	16	42	III	P - 88					
70	12.0	16.0	10.0	18	45	III	P - 94					
95	13.8	18.7	11.0	21	52	III	P - 95					



*kam*® Fork Terminals are designed to offer maximum efficiency under heavy-duty applications. Therefore these terminals are ideal for use in applications which are subject to continuous mechanical vibrations viz. engines, railways, moving components etc. The terminal barrel is brazed and soft annealed which means that the terminal can be crimped in either direction.

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Colour Coding Insulated Terminals:

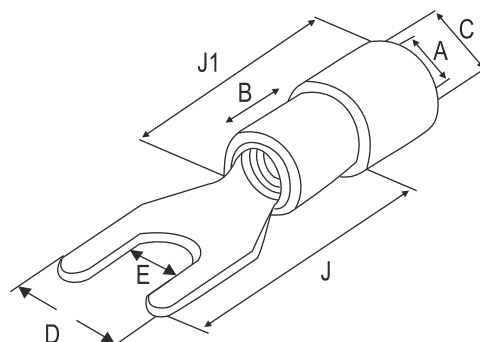


## COPPER CRIMPING FORK TERMINALS (NON-INSULATED AND INSULATED)

**Material Copper BS: 1897**

**Finish: Electro Tinned**

Size Sq. mm	Dimensions						Code No.	J-1	Code No.	A-1	J-1	Code No.
	E	A	C	D	B	J						
0.5												
1.5	5.1	1.6	3.2	8.0	5	21	F - 214	10	FI - 925	3.6	10	FD - 934
	3.5	1.6	3.2	6.8	4	13	F - 249	10	FI - 926	3.6	10	FD - 935
	3.0	2.0	2.8	6.2	5	13	F - 250	10	FI - 927	3.6	10	FD - 936
2.5	3.5	2.3	3.9	6.5	5	15	F - 251	10	FI - 928	4.4	10	FD - 937
	5.0	2.6	4.6	10.6	6.2	21	F - 280	10	FI - 929	4.4	10	FD - 938
4-6	3.1	3.5	5.5	6.0	6	15	F - 252	14	FI - 930	6.4	15	FD - 939
	3.5	3.5	5.5	6.0	6	15	F - 253	14	FI - 931	6.4	15	FD - 940
10	6.5	4.5	6.9	16.0	8	27	F - 254	16	FI - 932	6.8	17	FD - 941
	8.2	4.5	6.9	16.0	8	27	F - 255	16	FI - 933	6.8	17	FD - 942



*Kam*® open close terminals are made out of EC grade copper. These terminals ensure completeness and ease of conductor entry so that contact is reliable and have more tensile strength. The terminals are annealed to avoid cracking or breaks and are tin plated to avoid oxidization and to achieve maximum corrosion protection.

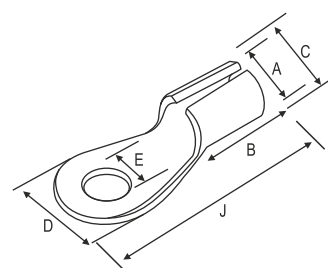


## OPEN CLOSE SOLDERING TYPE COPPER RING TERMINALS

**Material Copper BS :1897**

**Finish : Electro Tinned**

Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
1.5	4.2	1.6	3.2	7	5	15	OC - 71
2.5	5.2	2.3	3.9	9	6	18	OC - 72
4	5.2	2.8	4.8	9	6	20	OC - 73
6	6.5	3.6	5.6	12	7	24	OC - 74
10	6.5	4.4	6.4	12	9	27	OC - 75
16	8.2	5.4	7.8	15	11	32	OC - 76
25	8.2	7.0	10.2	15	14	36	OC - 77
35	8.2	8.0	11.2	18	15	41	OC - 78
50	10.2	9.5	13.1	24	18	50	OC - 79
70	10.2	11.8	15.8	28	23	58	OC - 80
95	12.7	13.5	18.7	32	25	66	OC - 81
120	12.7	15.5	21.1	34	29	73	OC - 82
150	12.7	16.5	22.9	38	30	79	OC - 83
185	16.2	18.5	25.7	42	35	87	OC - 84
225	16.2	21.0	28.2	44	40	92	OC - 85
240	16.2	22.5	30.5	48	42	100	OC - 86
300	20.3	25.0	34.0	54	45	110	OC - 87
400	20.3	29.5	39.5	62	54	125	OC - 88
500	20.3	32.0	42.8	62	58	137	OC - 89
625	20.3	36.0	46.8	70	65	148	OC - 90



*Kam*® End Sealing Ferrules are manufactured from electrolytic copper. These ferrules are used when a perfect connection is needed at the end of a cable. Some cables, especially those with small diameters, may conduct badly in electrical connections without an End Sealing Ferrule. By using these ferrules strands deviation can be avoided and the risk of cable breakage can be reduced. Also these ferrules create a long lasting contact pressure and a large contact surface. Tinning is provided to give better finish, to avoid oxidation and to achieve maximum corrosion protection.

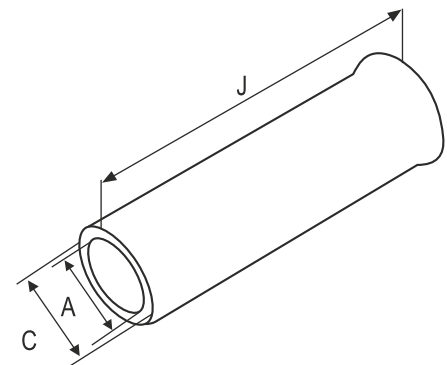


## COPPER CRIMPING END SEALING FERRULES

**Material Copper BS: 1997**

**Finish: Electro Tinned**

Size Sq. mm	Dimensions			Code No.
	A	C	J	
0.5	1.0-1.1	1.4-1.5	6	ES - 08
0.75	1.4-1.5	1.8-1.9	6	ES - 09
1.0	1.6-1.7	2.0-2.1	6	ES - 10
	1.6-1.7	2.0-2.1	10	ES - 11
1.5	1.8-1.9	2.2-2.3	7	ES - 12
	1.8-1.9	2.2-2.3	10	ES - 13
2.5	2.3-2.4	2.7-2.8	7	ES - 14
	2.3-2.4	2.7-2.8	12	ES - 15
4.0	2.8-2.9	3.2-3.3	9	ES - 16
	2.8-2.9	3.2-3.3	12	ES - 17
6.0	3.7-3.8	4.1-4.2	10	ES - 18
	3.7-3.8	4.1-4.2	12	ES - 19
	3.7-3.8	4.1-4.2	15	ES - 20
10	4.6-4.7	5.0-5.1	12	ES - 21
	4.6-4.7	5.0-5.1	15	ES - 22
	4.6-4.7	5.0-5.1	18	ES - 23
16	5.9-6.0	6.3-6.4	12	ES - 24
	5.9-6.0	6.3-6.4	15	ES - 25
	5.9-6.0	6.3-6.4	18	ES - 26



*Kam*® End Sealing Insulated Ferrules are manufactured from electrolytic copper. These ferrules have dimensions according to DIN 46228 and are used when a perfect connection is needed at the end of a cable. Some cables, especially those with small diameters, may conduct badly in electrical connections without an End Sealing Ferrule. By using these ferrules strands deviation can be avoided and the risk of cable breakage can be reduced. Also these ferrules create a long lasting contact pressure and a large contact surface. Tinning is provided to give better finish, to avoid oxidation and to achieve maximum corrosion protection.

The Insulation Sleeve is manufactured from PP (Polypropylene). We also offer end terminals with insulation colours according to the most common colour system in the market. The colour of the insulation sleeves characterises the Cross section area of the conductor

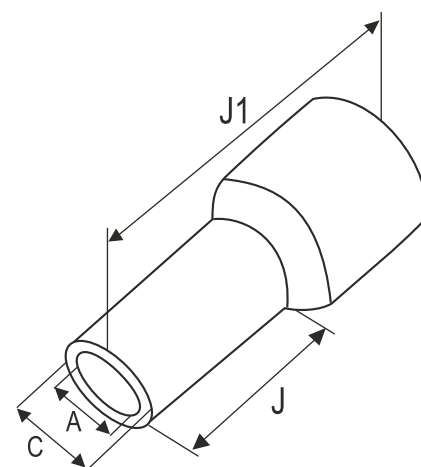


## COPPER CRIMPING END SEALING INSULATED FERRULES

**Material Copper BS :1997**

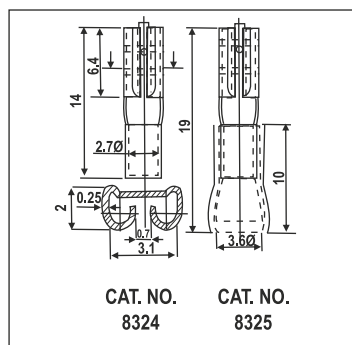
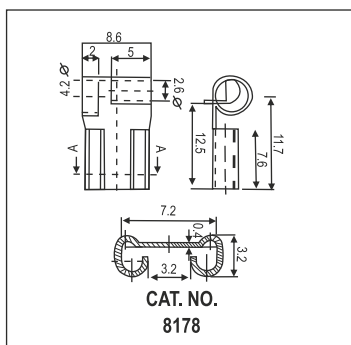
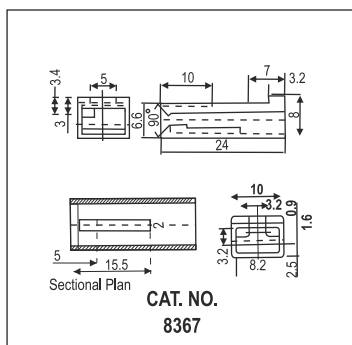
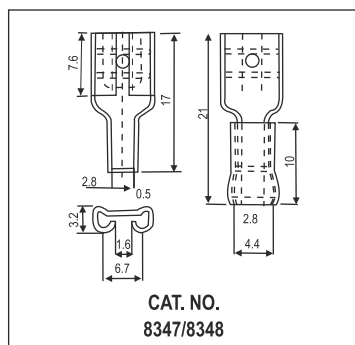
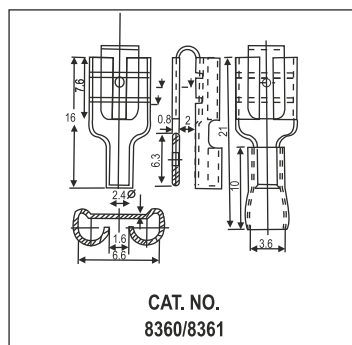
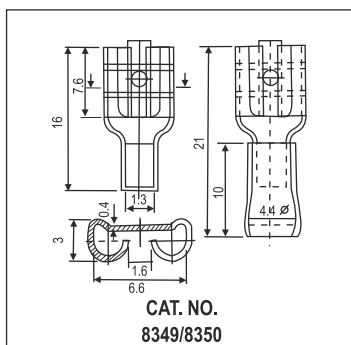
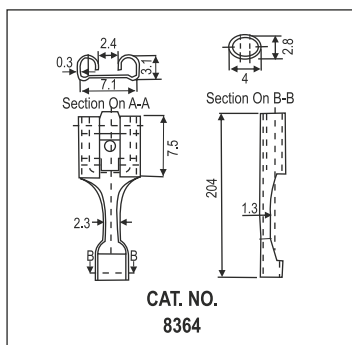
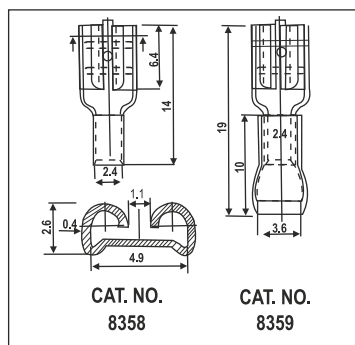
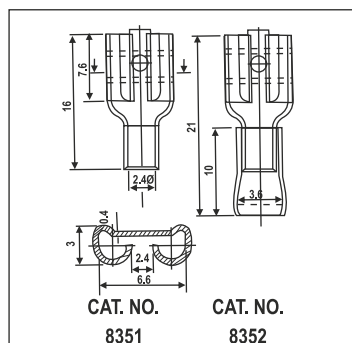
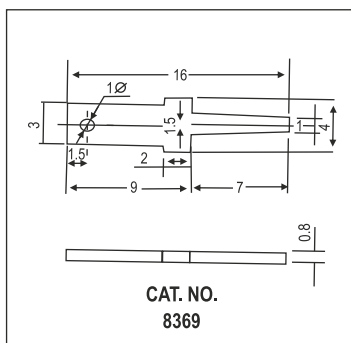
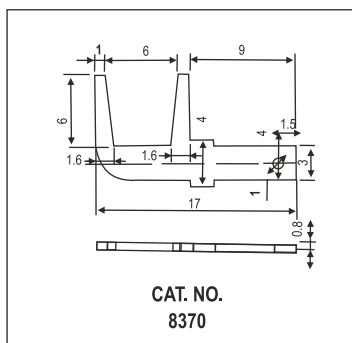
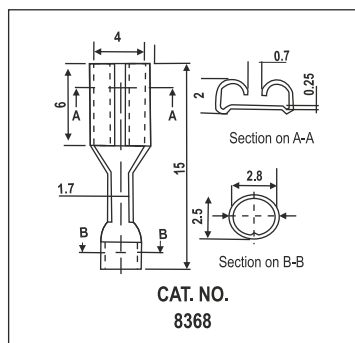
**Finish : Electro Tinned**

Size Sq. mm	Dimensions			J-1	Code No.
	A	C	J		
0.5	1	1.4	6	12	ESI-0.5-8
0.75	1.4	1.8	6	12	ESI-0.75-8
1	1.6	2	6	12	ESI-1-8
	1.6	2	10	16	ESI-1-10
1.5	1.8	2.2	7	14	ESI-1.5-8
	1.8	2.2	10	16	ESI-1.5-10
	1.8	2.2	10	16	ESI-1.5-12
2.5	2.3	2.7	7	14	ESI-2.5-8
	2.3	2.7	10	14	ESI-2.5-10
	2.3	2.7	12	18	ESI-2.5-12
4	2.8	3.2	7	16	ESI-4-8
	2.8	3.2	10	16	ESI-4-10
	2.8	3.2	12	18	ESI-4-12
6	3.7	4.1	10	18	ESI-6-10
	3.7	4.1	12	20	ESI-6-12
	3.7	4.1	15	23	ESI-6-16
10	4.6	5	12	22	ESI-10-12
	4.6	5	15	25	ESI-10-16
16	5.9	6.3	12	24	ESI-16-12
	5.9	6.3	15	27	ESI-16-15
	5.9	6.3	15	27	ESI-16-16

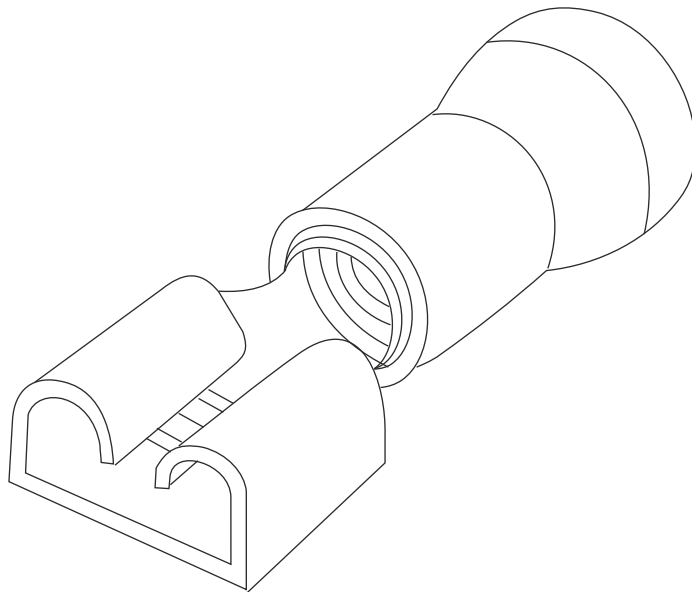
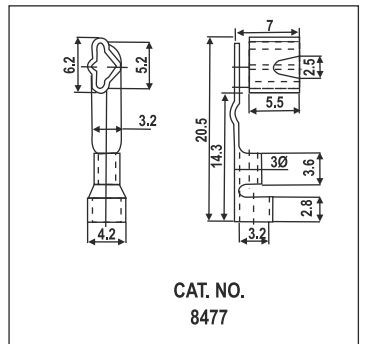
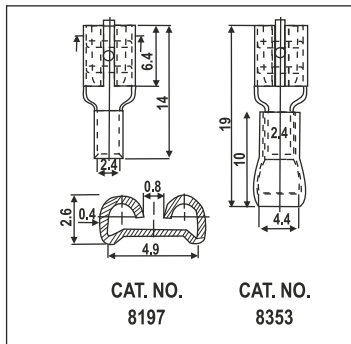
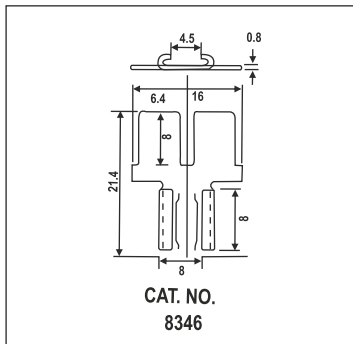
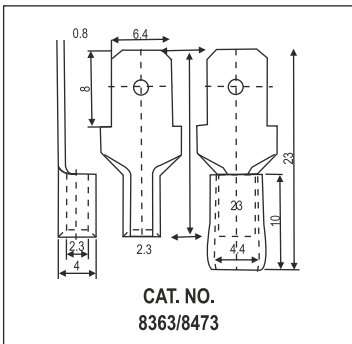
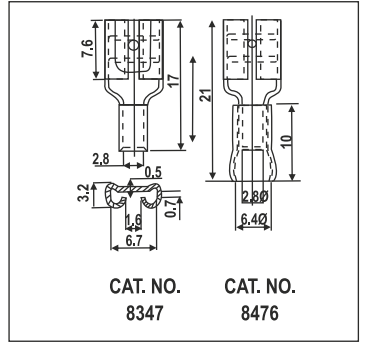
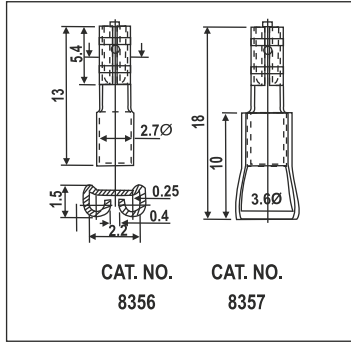
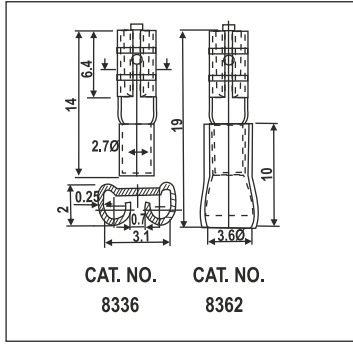
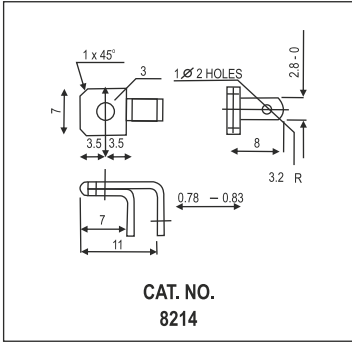
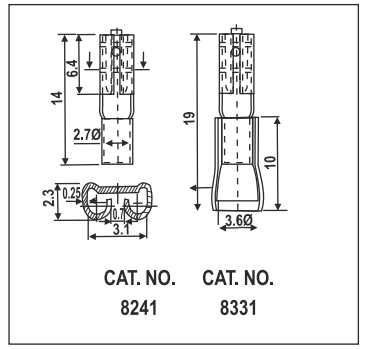
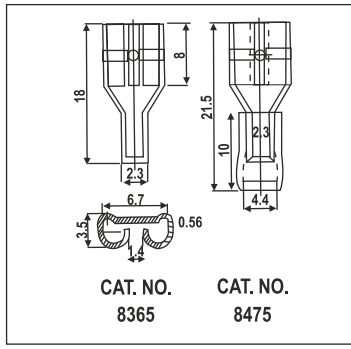
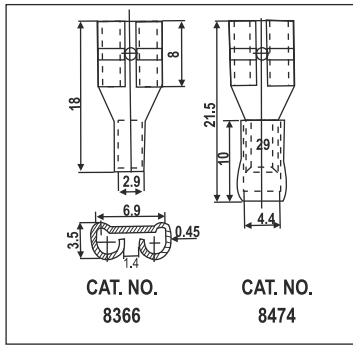
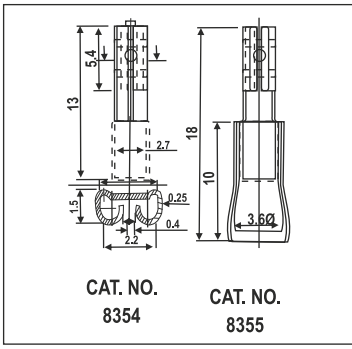


*Kam*® snap on Terminals are made out of Phosporus bronze These are used in electrical and electronic installations like PCB mounted devices, electronic power relays etc. These can also be provided with insulation.

## SNAP ON TERMINALS







## PROCESS OF MANUFACTURING CABLE LUGS

**SCOPE OF LUGS:** The Cable Lugs are used for termination of cables to the equipments and connectors are used to extend the cables. The cable sizes vary as per the electric current requirements. Generally cable sockets/terminals used shall be of E. C. Grade copper. The cable sockets shall be duly tin plated for outer finish and to withstand the corrosion while storage and use.

### PROCESS

**A) EXTRUSIONS:** The cable Lugs & Connectors of various sizes are manufactured out of copper EC Grade wire bars. These wire bars are cut into 3 to 4 parts for melting. These are refined and are casted into round ingots as per required sizes. These ingots under go a process of cutting, which finally turns into the extrusion billets. These billets are drilled as per required I.D. of the internal diameter of tubes. These are further heated in gas fired furnaces to appropriate extrusion temperature. The heated billets are then extruded by hydropneumatic press into the mother tubes of required sizes. Three types of mother tubes are used for copper cable sockets.

I.D.	50	38	37.5
O.D.	64	50	40

**B) TUBE DRAW:** The copper mother tubes are finally made to required size of copper tubes which varies as per size of cable. The chart show the various sizes of copper tubes used. The dimension 'C' is O. D. and 'A' is I. D. of Tube required for the particular cable terminals. The process is called tube drawing process. The mother tubes are drawn in draw bench with required T.C. dies of O.D, and plug for required I. D.

During the process the copper undergoes annealing process and each time the tube made to smaller size by swaging machine so that the pipe to be pulled at the beginning of pipe. This swaged pipes are pulled in draw bench every time it passes through small T.C. dies to reduce the diameters and every time these are annealed in heating furnace which gives burning and annealing loss.

**C) CABLE LUGS MANUFACTURING:** The drawn tubes are finally cut into the pieces in cutting machine to the required length of cable lugs and are chamfered. The cut tubes are finally annealed in annealing furnace and forged to make the plam of socket and in cutting process the front arc and hole is made. The lugs are then marked with required code number and size of cable. After this the lugs are ready for plating.

**D) TINNING PROCESS:** The cable lugs are finally acid tinned in plating plant. The tinning process is required for surface finish as well as to avoid corrosion whilst storage and use.

The cable sockets are finally checked and packed in boxes with sizes marked on the box. These boxes are finally packed in master carton for the final dispatch in export worthy packing.

All the process checked at each stage as per the quality assurance plan.

*Kam*® soldering type copper terminals are made out of EC grade copper and used where high value of current flow is desired and due to soldering loose terminations are avoided, thereby preventing heating at termination ends. Terminals are tin plated to avoid oxidization and to achieve maximum corrosion protection.

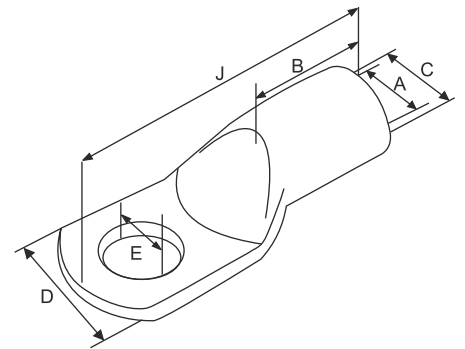


## SOLDERING TYPE COPPER TERMINALS (LIGHT DUTY)

**Material Copper BS :1977**

**Finish : Electro Tinned**

AMPS	Dimensions						Code No.
	E	A	C	D	B	J	
15	3.2	3.9	4.8	7	7	19	CTS - 01
30	5.1	5.2	6.3	9	9	23	CTS - 02
60	6.4	8.1	9.5	14	14	36	CTS - 03
100	9.5	10.9	12.7	19	19	49	CTS - 04
150	9.5	13.9	15.9	24	23	57	CTS - 05
200	12.7	16.6	19.0	28	27	66	CTS - 06
300	12.7	19.0	22.2	33	28	80	CTS - 07
400	15.9	22.2	25.4	38	32	89	CTS - 08
500	19.0	25.4	28.6	43	38	105	CTS - 09
600	19.0	27.8	31.8	47	44	115	CTS - 10
800	23.8	31.7	38.1	56	47	121	CTS - 11
1000	23.8	38.1	44.5	66	56	152	CTS - 12
1000	-	50.0	57.3	85	62	164	CTS - 95



*Kam*® soldering type heavy duty copper terminals are made out of EC grade copper and used where high value of current flow is desired and due to soldering loose terminations are avoided, thereby preventing heating at termination ends. Terminals are tin plated to avoid oxidization and to achieve maximum corrosion protection.

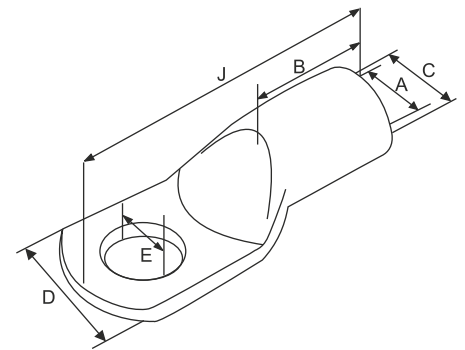


## SOLDERING TYPE COPPER TERMINALS (HEAVY DUTY)

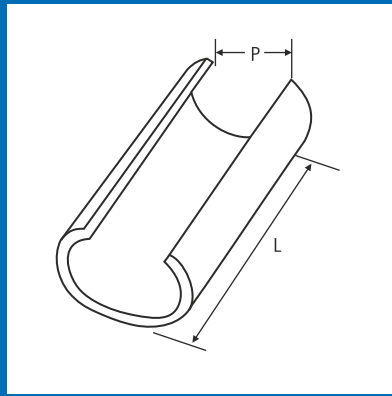
**Material Copper BS :1977**

**Finish : Electro Tinned**

AMPS	Dimensions						Code No.
	E	A	C	D	B	J	
15	5.1	4.8	6.2	9	10	24	BSS - 6
30	7.1	6.4	8.0	12	13	33	BSS - 7
60	10.3	9.5	11.3	17	14	44	BSS - 8
100	11.9	11.9	13.9	21	19	55	BSS - 9
150	13.5	14.3	17.1	25	22	62	BSS - 10
200	13.5	16.7	19.9	29	29	78	BSS - 11
300	16.7	20.6	24.2	36	32	86	BSS - 12
400	16.7	23.8	27.8	41	38	100	BSS - 13
500	19.8	26.2	31.4	46	44	111	BSS - 14
300	18.0	26.2	34.2	49	44	111	BSS - 28
500	22.0	31.7	40.9	59	48	121	BSS - 29
630	26.0	36.5	46.1	67	56	139	BSS - 30



*kam*® Soldering Type Weak Back Ferrules are manufactured out of copper and are used to solder straight through joints. Tinning is provided to give better finish, to avoid oxidation and to achieve maximum corrosion protection.

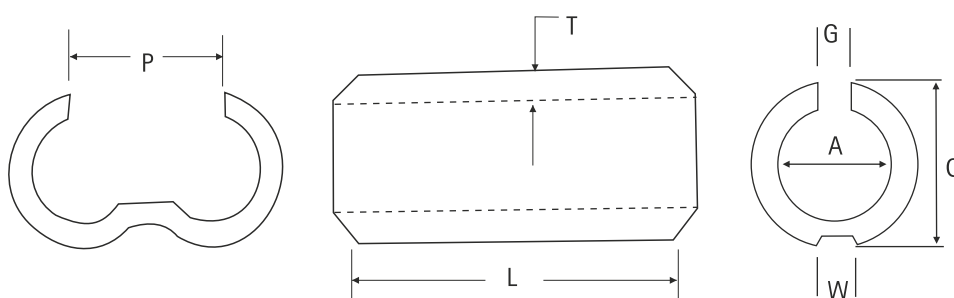


## SOLDERING TYPE COPPER WEAK BACK FERRULES

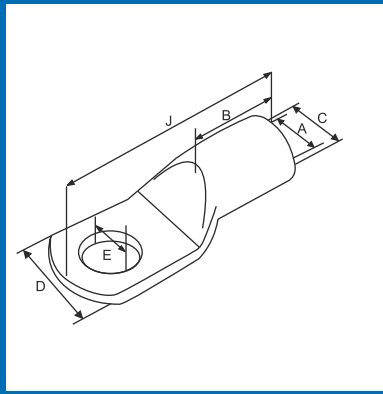
**Material Copper BS :1997**

**Finish : Electro Tinned**

Size Sq. mm	Dimensions						Code No.
	A	C	G	B	T	P	
6	3.9	5.5	2	20	0.8	3	WB-79
10	4.5	6.2	2	25	0.8	4	WB-80
16	5.5	7.1	2	25	1.0	5	WB-81
25	6.9	8.8	2	30	1	7	WB-82
35	8.3	10.6	2	35	1.2	8	WB-83
50	9.6	12.4	2	40	1.2	9	WB-84
70	11.3	14.7	3	45	1.4	12	WB-85
95	13.5	17.4	3	50	1.4	13	WB-86
120	15.1	19.4	4	55	1.6	15	WB-87
150	16.6	21.2	4	60	1.8	16	WB-88
185	18.5	23.5	4	65	2.2	18	WB-89
225	20.5	24.9	5	75	2.2	20	WB-90
240	21.1	26.5	5	80	2.2	21	WB-91
300	23.6	30	5	85	2.8	23	WB-92
400	26.8	34.8	7	95	3.1	27	WB-93
500	30.1	39	7	105	3.5	30	WB-94
625	35	45	8	115	4	33	WB-95



*kam*® Copper Tube Crimping Terminals are manufactured from electrolytic copper tube. The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out. These are used for terminating any size of cables, electrical switching equipments, where vibration is critical.



Terminals are annealed to guarantee optimum ductility which is an absolute necessity for connectors which will have to withstand the sever deformation arising when compressed and any bending of the palm during installation. In application subject to vibration, terminals still have to perform a reliable connection. Annealing plays a vital role in avoiding cracking or breaks between the barrel and plam. Tin plating on the terminals avoids oxidization and achieves maximum corrossion protection.

## COPPER CRIMPING TERMINALS FOR ALUMINIUM CONDUCTOR (LIGHT DUTY)

**Material : Copper BS :1977 Finish : Electro Tinned**

Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
2.5	5.2	2.0	3.7	9	7	20	CT - 05
4	6.2	3.1	4.8	11	7	22	CT - 06
6	6.2	3.8	5.5	11	9	24	CT - 07
10	6.2	4.4	6.2	11	9	24	CT - 08
16	6.2	5.3	7.1	11	12	30	CT - 09
25	6.2	7.0	9.0	13	12	37	CT - 10
35	6.2	8.0	10.0	15	12	37	CT - 11
	8.2	8.0	10.0	15	12	37	CT - 12
50	6.2	9.2	11.2	16	16	45	CT - 13
	8.2	9.2	11.2	16	16	45	CT - 14
	10.2	9.2	11.2	16	16	45	CT - 15
70	8.2	11.5	13.8	20	18	56	CT - 16
	10.2	11.5	13.8	20	18	56	CT - 17
	12.7	11.5	13.8	20	18	56	CT - 18
95	10.2	12.8	15.6	23	20	58	CT - 19
	12.7	12.8	15.6	23	20	58	CT - 20
120	10.2	14.8	17.8	26	22	62	CT - 21
	12.7	14.8	17.8	26	22	62	CT - 22
	16.2	14.8	17.8	26	22	62	CT - 23
150	10.2	16.0	19.6	28	26	70	CT - 24
	12.7	16.0	19.6	28	26	70	CT - 25
	16.2	16.0	19.6	28	26	70	CT - 26
185	12.7	18.0	22.0	32	30	83	CT - 27
	16.2	18.0	22.0	32	30	83	CT - 28
225	16.2	20.0	24.0	35	34	95	CT - 231
240	16.2	22.0	26.0	38	36	97	CT - 29
	20.3	22.0	26.0	38	36	97	CT - 30
300	16.2	24.0	28.7	42	39	103	CT - 31
	20.3	24.0	28.7	42	39	103	CT - 32
400	20.3	28.0	33.2	49	44	116	CT - 33
500	20.3	30.0	36.0	53	48	120	CT - 34
630	20.3	35.0	41.5	61	55	137	CT - 35
800	-	39.0	46.3	67	65	165	CT - 62
1000	-	43.0	53.8	76	90	210	CT - 76

*Kam*® Copper Tube Crimping Terminals With Inspection Hole are manufactured from Electrolytic Copper tube. The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out. These are used for terminating any size of cables, electrical switching equipments, where vibration is critical.

Terminals are annealed to guarantee optimum ductility which is an absolute necessity for connectors which will have to withstand the severe deformation arising when compressed and any bending of the palm during installation. In application subject to vibration, terminals still have to perform a reliable connection, annealing plays a vital role in avoiding cracking or breaks between the barrel and palm.



The presence of inspection hole facilitates full insertion of conductor while the barrel length has been designed to allow easy and accurate position dies during the crimping operation.

Tin plating on the terminals avoids oxidization and achieves maximum corrosion protection.

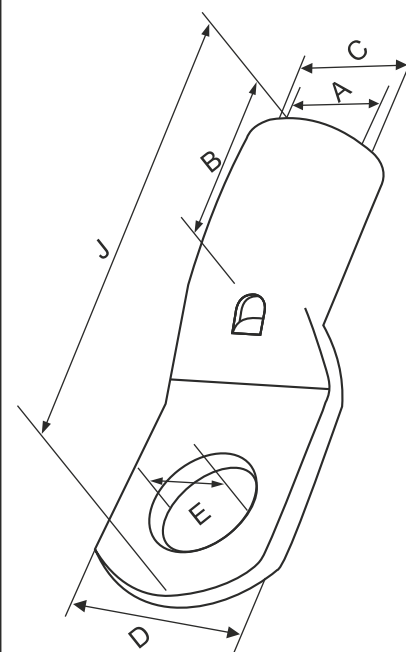
## COPPER CRIMPING TERMINALS WITH INSPECTION HOLE (LIGHT DUTY)

**Material Copper BS :1977**

**Finish : Electro Tinned**

Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
35	6.5	8.0	10.0	15.3	12	35	CA 35-6
	8.4	8.0	10.0	15.3	12	35	CA 35-8
	10.5	8.0	10.0	18	12	38	CA 35-10
	12.7	8.0	10.0	20	15	42	CA 35-12
50	6.5	9.2	11.2	18	16	43	CA 50-6
	8.4	9.2	11.2	18	16	43	CA 50-8
	10.5	9.2	11.2	18	16	43	CA 50-10
	12.7	9.2	11.2	18	16	43	CA 50-12
70	6.4	11.6	13.8	21	18	50	CA 70-6
	8.4	11.6	13.8	21	18	50	CA 70-8
	10.5	11.6	13.8	21	18	50	CA 70-10
	13	11.6	13.8	21	18	50	CA 70-12
95	8.4	12.8	15.6	25	20	55	CA 95-8
	10.5	12.8	15.6	25	20	55	CA 95-10
	13	12.8	15.6	25	20	55	CA 95-12
120	8.5	14.8	17.8	28	22	60	CA 120-8
	10.5	14.8	17.8	28	22	60	CA 120-10
	12.7	14.8	17.8	28	22	60	CA 120-12

Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
120	15	14.8	17.8	28	22	64	CA 120-14
	17	14.8	17.8	28	22	64	CA 120-16
	21	14.8	17.8	28	22	64	CA 120-20
150	8.4	16	19.6	30	26	69	CA 150-8
	10.5	16	19.6	30	26	69	CA 150-10
	12.7	16	19.6	30	26	69	CA 150-12
	17	16	19.6	30	26	69	CA 150-16
185	12.7	18	22	34	32	78	CA 185-10
	15	18	22	34	32	78	CA 185-12
	17	18	22	34	32	78	CA 185-14
	21	18	22	34	32	78	CA 185-16
	21	18	22	34	32	78	CA 185-20
240	10.5	22	26	38	38	92	CA 240-10
	12.7	22	26	38	38	92	CA 240-12
	17	22	26	38	38	92	CA 240-16
	21	22	26	38	38	92	CA 240-20
300	12.7	24	28.7	43	42	101	CA 300-12
	17	24	28.7	43	42	101	CA 300-16
	21	24	28.7	43	42	101	CA 300-20
400	17	28	33.2	50	44	114	CA 400-16
	21	28	33.2	50	44	114	CA 400-20
500	17	30	36	56	48	117	CA 500-16
	21	30	36	56	48	117	CA 500-20
	-	30	36	56	48	117	CA 500BL
630	13	35	41.5	65	69	145	CA 630-12
	17	35	41.5	65	69	145	CA 630-16
	21	35	41.5	65	69	145	CA 630-20
	-	35	41.5	65	69	145	CA 630BL
	8.5	35	41.5	65	69	145	CA 630-4X8
	10.5	35	41.5	65	69	145	CA 630-4X10
	13	35	41.5	65	69	145	CA 630-4X12
800	21	39	46.3	73	78	170	CA 800-20
	-	39	46.3	73	78	170	CA 800-BL
1000	-	43	53.8	81	90	200	CA-1000BL





*Kam*® Copper Tube Crimping Terminals are manufactured from Electrolytic Copper tube. The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out. These are used for terminating any size of cables to terminating electrical switching equipments, where vibration is critical.

Terminals are annealed to guarantee optimum ductility which is an absolute necessity for connectors which will have to withstand the severe deformation arising when compressed and any bending of the palm during installation. In application subject to vibration, terminals still have to perform a reliable connection, annealing plays a vital role in avoiding cracking or breaks between the barrel and palm.



The presence of inspection hole facilitates full insertion of conductor while the barrel length has been designed to allow easy and accurate position dies during the crimping operation.

Tin plating on the terminals avoids oxidization and achieves maximum corrosion protection

## COPPER CRIMPING TERMINALS WITH INSPECTION HOLE FOR COPPER CONDUCTOR (HEAVY DUTY)

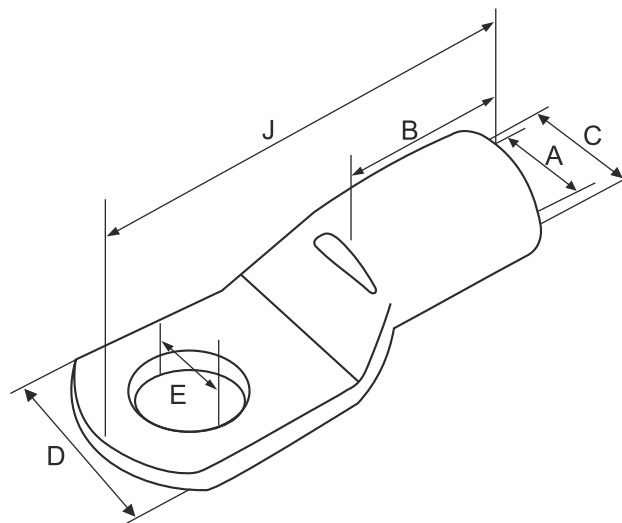
**Material Copper BS :1977**

**Finish : Electro Tinned**

Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
1.5	4.2	1.8	3.7	8	5	16	1.5-4 CT-711
	5.2	1.8	3.7	8	5	16	1.5-5 CT-538
	6.4	1.8	3.7	9	5	18	1.5-6 CT-539
	8.4	1.8	3.7	12	5	22	1.5-8
2.5	4.2	2.4	4	8	7	18	2.5-4 CT-388
	5.2	2.4	4	9	7	20	2.5-5 CT-540
	6.5	2.4	4	10	7	20	2.5-6 CT-541
	8.4	2.4	4	11.5	7	26	2.5-8 CT-762
4	4.2	3.1	4.8	8	7	20	4-4 CT-764
	5.2	3.1	4.8	9	7	20	4-5 CT-389
	6.5	3.1	4.8	10	7	20	4-6 CT-543
	8.4	3.1	4.8	11.5	7	25	4-8 CT-763
6	4.2	3.8	5.5	9	9	23	6-4
	5.2	3.8	5.5	10	9	23	6-5 CT-390
	6.5	3.8	5.5	12	9	26	6-6 CT-544
	8.4	3.8	5.5	12	9	26	6-8 CT-545
	10.5	3.8	5.5	15	9	32	6-10 CT-854
10	5.2	4.5	6.2	10	9	26	10-5 CT-822
	6.5	4.5	6.2	11	9	26	10-6 CT-353
	8.4	4.5	6.2	12	9	26	10-8 CT-547
	10.5	4.7	7.1	14	10	32	10-10 CT-855
	12.7	4.7	7.1	17	10	33	10-12 CT-856

**Material Copper BS :1977**  
**Finish : Electro Tinned**

Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
16	5.2	5.4	7.1	10	12	30	16-5 CT-696
	6.4	5.4	7.1	11	12	30	16-6 CT-354
	8.4	5.4	7.1	12	12	31	16-8 CT-549
	10.5	5.5	7.9	14.5	13	35	16-10 CT-657
	12.7	5.5	7.9	17	13	40	16-12 CT-858
	16.5	5.5	7.9	22	13	40	16-16
25	6.4	6.8	8.8	13	12	32	25-6 CT-355
	8.4	6.8	8.8	13	12	32	25-8 CT-551
	10.5	6.8	8.8	16	12	38	25-10 CT-552
	12.7	6.8	8.8	16.5	12	40	25-12 CT-765
	16.5	6.8	8.8	24	13	45	25-16
35	6.5	8.2	10.6	15.3	12	35	35-6 CT-542
	8.4	8.2	10.6	15.3	12	35	35-8 CT-356
	10.5	8.2	10.6	16	12	38	35-10 CT-554
	12.7	8.2	10.6	17	15	42	35-12 CT-853
	16.5	8.2	10.6	24	14	50	35-16
50	6.5	9.5	12.4	18	16	43	50-6 CT-746
	8.4	9.5	12.4	18	16	43	50-8 CT-357
	10.5	9.5	12.4	18	16	43	50-10 CT-556
	12.7	9.5	12.4	18	16	43	50-12 CT-698
	15	9.5	12.4	20	17	49	50-14
	17	9.5	12.4	24	18	54	50-16 CT-699
	21	9.5	12.4	30	18	54	50-20
70	6.4	11.2	14.7	21	18	50	70-6 CT-748
	8.4	11.2	14.7	21	18	50	70-8 CT-557
	10.5	11.2	14.7	21	18	50	70-10 CT-358
	13	11.2	14.7	21	18	50	70-12 CT-559
	15	11.2	14.7	25	20	55	70-14 CT-795
	17	11.2	14.7	25	20	55	70-16 CT-780
	21	11.2	14.7	26	20	55	70-20 CT-781



Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
95	6.4	13.5	17.4	25	20	55	95-6
	8.4	13.5	17.4	25	20	55	95-8 CT-752
	10.5	13.5	17.4	25	20	55	95-10 CT-359
	13	13.5	17.4	25	20	55	95-12 CT-561
	15	13.5	17.4	26	20	55	95-14 CT-796
	17	13.5	17.4	26	22	60	95-16 CT-672
	21	13.5	17.4	28	22	64	95-20 CT-673
120	6.4	15	19.4	28	22	64	120-6
	8.5	15	19.4	28	22	64	120-8 CT-782
	10.5	15	19.4	28	22	64	120-10 CT-700
	12.7	15	19.4	28	22	64	120-12 CT-241
	15	15	19.4	28	22	64	120-14 CT-797
	17	15	19.4	28	22	64	120-16 CT-546
	21	15	19.4	28	22	64	120-20 CT-798
150	8.4	16.5	21.2	30	26	69	150-8 CT-783
	10.5	16.5	21.2	30	26	69	150-10 CT-676
	12.7	16.5	21.2	30	26	69	150-12 CT-242
	15	16.5	21.2	30	26	69	150-14 CT-799
	17	16.5	21.2	30	26	69	150-16 CT-564
	21	16.5	21.2	30	26	69	150-20 CT-565
185	8.5	18.5	23.5	34	32	78	185-8
	10.5	18.5	23.5	34	32	78	185-10 CT-652
	12.7	18.5	23.5	34	32	78	185-12 CT-639
	15	18.5	23.5	34	32	78	185-14 CT-800
	17	18.5	23.5	34	32	78	185-16 CT-243
	21	18.5	23.5	34	32	78	185-20 CT-704

Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
240	8.5	21	26.5	38	38	92	240-8
240	10.5	21	26.5	38	38	92	240-10 CT-787
240	12.7	21	26.5	38	38	92	240-12 CT-705
240	15	21	26.5	38	38	92	240-14 CT-801
240	17	21	26.5	38	38	92	240-16 CT-244
240	21	21	26.5	38	38	92	240-20 CT-567
300	10.5	23.5	30	43	42	101	300-10 CT-568
300	12.7	23.5	30	43	42	101	300-12 CT-597
300	15	23.5	30	43	42	101	300-14 CT-802
300	17	23.5	30	43	42	101	300-16 CT-245
300	21	23.5	30	43	42	101	300-20 CT-569
400	10.5	26.8	34.8	50	44	114	400-10
400	13	26.8	34.8	50	44	114	400-12
400	15	26.8	34.8	50	44	114	400-14
400	17	26.8	34.8	50	44	114	400-16 CT-246
400	21	26.8	34.8	50	44	114	400-20 CT-571
500	13	30	39	56	48	124	500-12
500	17	30	39	56	48	124	500-16 CT-596
500	21	30	39	56	48	124	500-20 CT-247
630	-	35	45	65	56	144	630BL CT-761
630	17	35	45	65	56	144	630-16 CT-807
630	21	35	45	65	56	144	630-20 CT-248
800	-	39	50.6	73	78	170	800BL CT-599
800	21	39	50.6	73	78	170	800-20 CT-808
1000	-	43	53.7	81	90	200	1000BL CT-590
1000	21	43	53.7	81	90	200	1000-20 CT-809

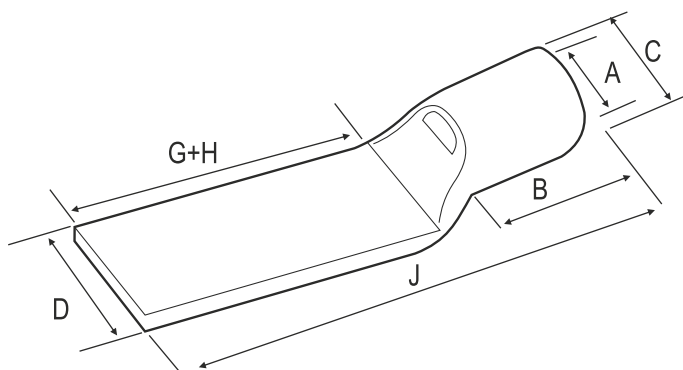
*Kam*® Copper Long Palm Terminals are manufactured from Electrolytic Copper tube. These are used where more secured termination is required as it can easily accommodate two bolts to reduce drift. All terminals are standard with blank palm and stud holes can be punched to order. These terminals are normally used in vibrating applications. The presence of inspection hole facilitates full insertion of conductor. The terminals are tin plated to avoid oxidization and to achieve maximum corrosion protection.



## EXTENDED PALM BLANKS COPPER CRIMPING TERMINAL ENDS FOR COPPER CONDUCTORS

**Material Copper BS :1977**  
**Finish : Electro Tinned**

Size Sq. mm	Dimensions						Code No.
	A	C	D	B	G+H	J	
50	9.5	12.4	18	16	42	64	CT - 466
70	11.2	14.7	21	18	50	75	CT - 467
95	13.5	17.4	25	20	52	81	CT - 468
120	15.0	19.4	28	22	56	88	CT - 469
150	16.5	21.2	30	26	64	101	CT - 470
185	18.5	23.5	34	32	68	112	CT - 471
240	21.0	26.5	38	38	80	132	CT - 472
300	23.5	30.0	43	42	88	145	CT - 473
400	28.5	36.5	53	44	104	166	CT - 474
500	30.0	39.0	56	48	112	180	CT - 475
625	35.0	45.0	65	56	132	210	CT - 476



*Kam*® Copper Long Barrel Tube Terminals are made from high purity copper tube and are annealed to avoid cracking or breaks. The increased barrel length ensures enhanced electrical and mechanical performance in heavy duty application. The absence of an inspection hole prevents the entry of water or moisture into crimped joints making them suitable for outdoor applications. The terminals are tin plated to avoid oxidization and to achieve maximum corrosion protection.

The increased barrel length ensures enhanced electrical and mechanical performance in heavy duty application. The absence of an inspection hole prevents the entry of water or moisture into crimped joints making them suitable for outdoor applications. The terminals are tin plated to avoid oxidization and to achieve maximum corrosion protection.

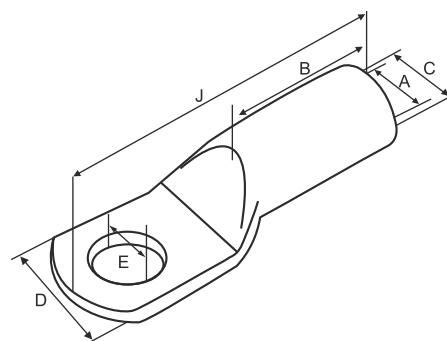


## COPPER CRIMPING TERMINALS FOR COPPER CONDUCTORS (LONG BARREL)

**Material Copper BS :1997**

**Finish : Electro Tinned**

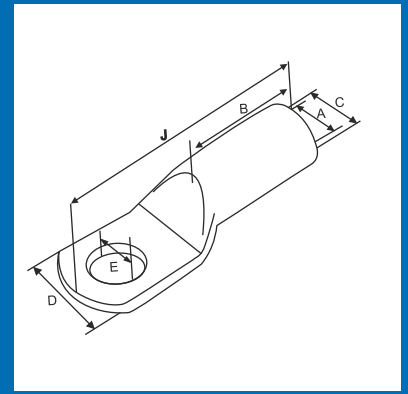
Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
25	8.2	6.8	8.8	13	16	41	CT-82
35	8.2	8.2	10.6	15	20	48	CT-83
50	8.2	9.5	12.4	17	26	59	CT-84
70	10.5	11.2	14.7	20	28	66	CT-85
95	12.7	13.5	17.4	24	32	74	CT-86
120	12.7	15	19.4	28	35	82	CT-87
150	12.7	16.5	21.2	30	38	86	CT-88
185	12.7	18.5	23.5	34	43	95	CT-89
240	16.2	21	26.5	38	50	112	CT-90
300	16.2	23.5	30	43	55	120	CT-91
400	20.3	26.8	34.8	50	58	135	CT-92
500	21	30	39	56	70	150	CT-93
630	21	35	45	65	76	165	CT-94
800		39	50.5	73	105	200	CT-95
1000		43	53.7	81	130	240	CT-96



*Kam*<sup>®</sup> copper tube terminals are manufactured from Electrolytic Copper Tube. The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out. These are used for terminating any size of cable, electrical switching equipments, where vibration is critical.

Terminals are annealed to guarantee optimum ductility which is an absolute necessity for connectors which will have to withstand the sever deformation arising when compressed and any bending of the palm during installation. In application subject to vibration terminals still have to perform a reliable connection, annealing plays a vital role in avoiding crackings or breaks between the barrel and palm.

The terminals are designed as per DIN standard 46235. The plating on the terminals avoids oxidization and achieves maximum corrosion protection.



## COPPER CRIMPING TERMINALS AS PER DIN STANDARDS

Cable mm2	Stud Hole E	Dimensions (mm2)							Cat No.
		A	C	B	D	G	H	J	
6	5.3	3.8	5.5	10	8.5	6.5	7.5	31	6-5 DIN
	6.5	3.8	5.5	10	8.5	7.5	8.0	32	6-6 DIN
10	6.5	4.5	6.0	10	8.5	7.5	8.0	35	10-6 DIN
	8.5	4.5	6.0	10	8.5	10.0	10.0	37	10-8 DIN
16	6.5	5.5	8.5	20	12	7.5	8.0	43	16-6 DIN
	8.4	5.5	8.5	20	12	10.0	10.0	45	16-8 DIN
	10.5	5.5	8.5	20	17	12.0	12.0	49	16-10 DIN
	13.0	5.5	8.5	20	19	13.0	13.0	50	16-12 DIN
25	6.5	7.0	10.0	20	15	7.5	8.0	47	25-6 DIN
	8.4	7.0	10.0	20	15	10.0	10.0	49	25-8 DIN
	10.5	7.0	10.0	20	17	12.0	12.0	51	25-10 DIN
	13.0	7.0	10.0	20	19	13.0	13.0	52	25-13 DIN
35	8.4	8.2	12.5	20	17	7.5	8.0	50	35-8 DIN
	10.5	8.2	12.5	20	19	10.0	10.0	52	35-10 DIN
	13.0	8.2	12.5	20	21	12.0	12.0	54	35-12 DIN
50	8.4	10.0	14.5	28	22	10.0	10.0	61	50-8 DIN
	10.5	10.0	14.5	28	22	12.0	12.0	63	50-10 DIN
	13.0	10.0	14.5	28	23	13.0	13.0	64	50-12 DIN
	17.0	10.0	14.5	28	28	14.5	14.5	66	50-16 DIN
70	10.5	11.5	16.5	28	24	10.0	10.0	64	70-10 DIN
	13.0	11.5	16.5	28	24	12.0	12.0	66	70-12 DIN
	17.0	11.5	16.5	28	32	13.0	13.0	67	70-16 DIN
	21.0	11.5	16.5	28	32	14.5	14.5	69	70-20 DIN
95	10.5	13.5	19.0	35	28	12.0	12.0	76	95-10 DIN
	13.0	13.5	19.0	35	28	12.0	12.0	76	95-12 DIN
	17.0	13.5	19.0	35	32	13.0	13.0	80	95-16 DIN
	21.0	13.5	19.0	35	34	14.5	14.5	82	95-20 DIN
120	10.5	15.5	21.0	35	32	18.0	16.0	83	120-10 DIN
	13.0	15.5	21.0	35	32	19.0	17.0	84	120-12 DIN
	17.0	15.5	21.0	35	32	15.0	19.0	87	120-16 DIN
	21.0	15.5	21.0	35	32	16.0	20.0	88	120-20 DIN
150	10.5	17.0	23.5	35	34	15.0	16.0	92	150-10 DIN
	13.0	17.0	23.5	35	34	16.0	17.0	93	150-12 DIN
	17.0	17.0	23.5	35	34	19.0	20.0	96	150-16 DIN
	21.0	17.0	23.5	35	40	16.0	20.0	96	150-20 DIN
185	10.5	19.0	25.5	40	37	15.0	16.0	96	185-10 DIN
	13.0	19.0	25.5	40	37	16.0	17.0	97	185-12 DIN
	17.0	19.0	25.5	40	37	19.0	20.0	100	185-16 DIN
	21.0	19.0	25.5	40	40	19.0	20.0	100	185-20 DIN
240	10.5	21.5	29.0	40	42	15.0	16.0	106	240-10 DIN
	13.0	21.5	29.0	40	42	16.0	17.0	107	240-12 DIN
	17.0	21.5	29.0	40	42	19.0	20.0	110	240-16 DIN
	21.0	21.5	29.0	40	46	21.0	20.0	112	240-20 DIN
300	13.0	24.0	32.0	50	48	19.0	22.0	119	300-12 DIN
	17.0	24.0	32.0	50	48	19.0	22.0	119	300-16 DIN
	21.0	24.0	32.0	50	48	21.0	22.0	121	300-20 DIN
400	17.0	27.5	38.5	70	55	25.0	25.0	140	400-16 DIN
	21.0	27.5	38.5	70	55	25.0	25.0	140	400-20 DIN
500	21.0	31.0	42.0	70	60	25.0	25.0	152	500-20 DIN
625	21.0	34.5	44.0	80	60	25.0	25.0	160	652-20 DIN

*kam*® connectors are designed for jointing low voltage conductors. Made of electrolytic copper tube having the same dimension as CT series lugs, Braco connectors are annealed and electrolytically tin plated. They feature an internal taper at both ends to ease the introduction of conductor and a dimple (if required) to ensure correct positioning. These connectors can also be provided with insulation. Tinning on connectors provides better finish, avoids oxidation and achieves maximum corrosion protection



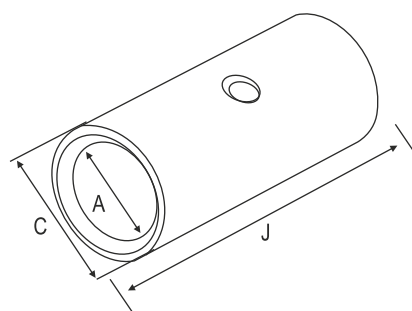
## COPPER TUBE IN-LINE CONNECTORS

### (Short Barrel)

Braco Cat. No.	Size Sq. mm.	Dimensions		
		d1	d3	J
ILC-453	1.5	1.6	3.2	15.0
ILC-454	2.5	2.4	4.0	15.0
ILC-3	4	3.1	4.8	15.0
ILC-4	6	3.8	5.5	15.0
ILC-460	10	4.5	6.2	20.0
ILC-6	16	5.4	7.1	20.0
ILC-24	25	6.8	8.8	32.0
ILC-25	35	8.2	10.6	36.0
ILC-26	50	9.5	12.4	40.0
ILC-51	70	11.2	14.7	40.0
ILC-52	95	13.5	17.4	45.0
ILC-53	120	15.0	19.4	45.0
ILC-54	150	16.5	21.2	55.0
ILC-55	185	18.5	23.5	65.0
ILC-56	240	21.0	26.8	80.0
ILC-57	300	23.5	30.0	85.0
ILC-58	400	26.8	34.8	90.0
ILC-59	500	30.0	39.0	100.0
ILC-61	630	35.0	45.0	110.0
ILC-62	800	39.0	50.6	150.0
ILC-63	1000	43.0	56.2	170.0

### (Long Barrel)

Braco Cat. No.	Size Sq. mm.	Dimensions		
		d1	d3	J
ILC-41	1.5	1.6	3.2	22.0
ILC-42	2.5	2.4	4.0	22.0
ILC-43	4	3.1	4.8	22.0
ILC-44	6	3.8	5.5	22.0
ILC-45	10	4.5	6.2	22.0
ILC-46	16	5.4	7.1	35.0
ILC-47	25	6.8	8.8	47.0
ILC-48	35	8.2	10.6	45.0
ILC-49	50	9.5	12.4	50.0
ILC-27	70	11.2	14.7	50.0
ILC-28	95	13.5	17.4	60.0
ILC-29	120	15.0	19.4	65.0
ILC-30	150	16.5	21.2	70.0
ILC-31	185	18.5	23.5	75.0
ILC-32	240	21.0	26.8	89.0
ILC-33	300	23.5	30.0	95.0
ILC-34	400	26.8	34.8	110.0
ILC-35	500	30.0	39.0	117.0
ILC-36	630	35.0	45.0	120.0



*kam*® Copper Crimping Reducer Terminals are used to terminate one or more Aluminium conductors to a smaller termination area. These type of terminals are applicable in tunnel type terminal blocks viz. fuse gears, cut-outs, meters etc. *kam*® is able to produce any Copper Reducing Link that you may require. The presence of copper at termination end ensures high current carrying capacity at smaller surface area. Tinning avoids oxidation and provides maximum corrosion protection.



## COPPER CRIMPING REDUCER TERMINALS FOR ALUMINIUM CONDUCTOR

**Material : Copper BS 1977**

**Finish : Electro Tinned**

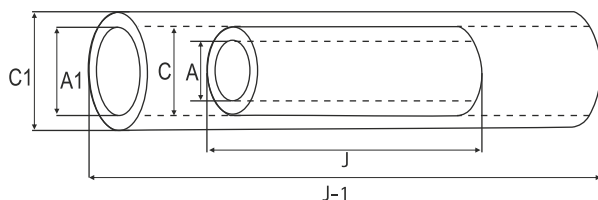
Size Sq. mm	Dimensions						Code No.
	A	C	D	D-1	B	J	
2.5	2.5	4.7	4.5	4.0	6	20	WPC - 1
	2.5	4.7	3.8	3.3	6	20	WPC - 7
4	2.8	4.7	4.5	4.0	6	20	WPC - 15
	2.8	4.7	3.8	3.3	6	20	WPC - 16
6	3.1	4.7	4.5	4.0	6	20	WPC - 17
	3.1	4.7	3.8	3.3	6	20	WPC - 18
10	3.8	5.5	4.5	4.0	9	23	WPC - 19
	3.8	5.5	3.8	3.3	9	23	WPC - 20
	4.4	6.2	4.5	4.0	9	23	WPC - 21
	4.4	6.2	3.8	3.3	9	23	WPC - 22
16	5.3	7.1	6.0	5.5	12	32	WPC - 23
	5.3	7.1	6.0	5.5	12	37	WPC - 24
	5.3	7.1	3.8	3.3	12	30	WPC - 2
25	7.0	9.0	6.0	5.5	12	32	WPC - 25
	7.0	9.0	7.5	6.5	12	37	WPC - 3
35	8.0	10.0	7.5	6.5	12	37	WPC - 4
50	9.2	11.2	7.5	6.5	16	41	WPC - 26
	10.4	14.0	14.0	13.0	18	49	WPC - 5

## COPPER IN-LINE CONNECTORS

Size Sq. mm	Dimensions						Code No.
	A	C	J	A1	C1	J1	
1.5	1.6	3.2	15	3.3	4.9	25	ILCI - 63
2.5	2.4	4.0	15	4.1	5.5	25	ILCI - 64
4.5	3.5	5.5	15	5.6	7.2	27	ILCI - 65



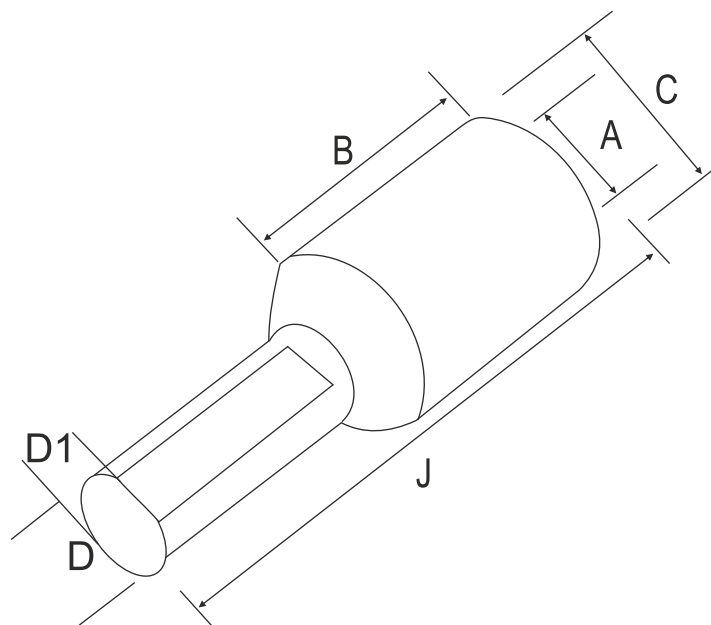
Colour Coding Insulated Terminals:





## COPPER CRIMPING REDUCER TERMINALS FOR ALUMINIUM CONDUCTOR

Size Sq. mm	Dimensions						Code No.
	A	C	D	D-1	B	J	
70	11.5	13.8	7.5	6.5	18	43	WPC - 27
	11.5	13.8	11.5	10.5	18	48	WPC - 6
	11.5	13.8	11.5	10.5	18	55	WPC - 28
95	12.8	15.6	11.5	10.5	20	51	WPC - 29
	12.8	15.6	7.5	6.5	20	48	WPC - 31
	12.8	15.6	12.8	11.8	20	58	WPC - 32
120	14.8	17.8	7.5	6.5	22	50	WPC - 34
	14.8	17.8	11.5	10.5	22	60	WPC - 35
150	16.0	19.6	15.6	14.0	26	64	WPC - 10
	16.0	19.6	11.5	10.5	26	64	WPC - 37
185	18.0	22.0	15.6	14.0	32	70	WPC - 30
	18.0	22.0	11.5	10.5	32	70	WPC - 38
225	20.0	26.0	15.6	14.0	38	78	WPC - 39
240	22.0	26.0	16.0	15.0	38	88	WPC - 44
	22.0	26.0	16.0	14.0	38	78	WPC - 43
300	24.0	28.7	16.0	15.0	42	92	WPC - 45
	24.0	28.7	16.0	14.0	42	82	WPC - 47
400	27.0	33.2	16.0	14.0	46	90	WPC - 101



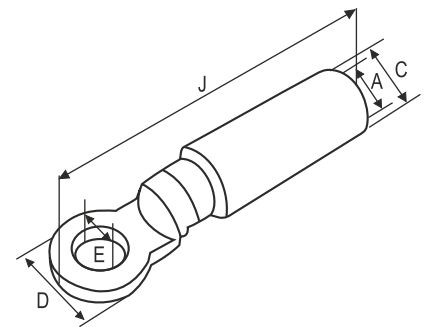
*Kam*® Bi-metallic terminals for aluminium conductor are manufactured from solid materials by friction welding. This method means that aluminium and Copper join through the heat, which develops when aluminium rotates against copper under pressure. This is a superior method to give a complete connection between Aluminium and Copper. Barrels are capped and filled with grease so as to avoid oxidisation of the aluminium.



## BI-METALLIC TERMINALS

**Material : Aluminium 99.5, E Copper**  
**Surface : Bright**

SIZE Sq.mm.	Dimension						CAT NO.
	E	A	C	D	B	J	
10	8.2	4.5	16	21	42	80	BMT-10
16	13	5.5	16	21	42	80	BMT-16
25	13	6.8	16	21	42	80	BMT-25
35	13	8	17	22	42	80	BMT-35
50	13	9.5	20	24	43	92	BMT-50
70	13	11.5	20	24	43	92	BMT-70
95	13	13.5	20	24	43	92	BMT-95
120	13	15	25.5	30	56	112	BMT-120
150	13	16.5	25.5	30	56	112	BMT-150
185	13	18.5	30	30	60	117	BMT-185
240	13	21	32	32	65	120	BMT-240
300	13	24.5	35	33	70	130	BMT-300
400	13	27	40	36	80	152	BMT-400
500	13	30	40	36	80	152	BMT-500
630	13	34	46	36	70	146	BMT-630
800	13	39	54	50	115	230	BMT-800
1000	13	43	58	50	115	230	BMT-1000



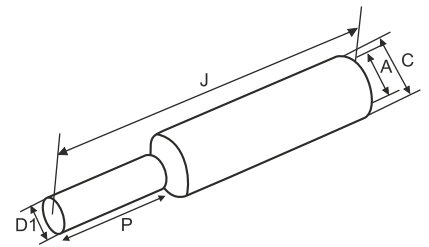
*Kam*® Bi-metallic Connectors are made from aluminium purity equal to or greater than 99.5 %. The barrel is friction welded to the pin thus achieving the best possible transition between the copper pin and aluminium barrel. Barrels are capped and filled with grease so as to avoid oxidisation of the aluminium.



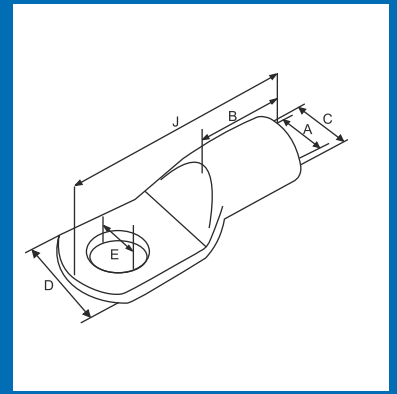
## BI-METALLIC PIN TERMINALS

**Material : Aluminium 99.5; E Copper**  
**Surface : Bright**

SIZE Sq.mm.	Dimension					CAT NO.
	A	C	D-1	P	J	
16	5.5	16	8	30	82	BMT-16
25	6.5	16	8	30	82	BMT-25
35	8.0	16	8	30	82	BMT-35
50	9.0	20	12	45	97	BMT-50
70	11.0	20	12	45	97	BMT-70
95	12.5	20	12	45	97	BMT-95
120	13.7	25	14	55	125	BMT-120
150	15.5	25	14	55	125	BMT-150
185	17.0	32	14	55	125	BMT-185
240	19.5	32	14	55	125	BMT-240



*kam*® Aluminium Crimping Terminals are manufactured out of tubes of purity equal to or greater than 99.5%, having maximum conductivity not less than 60% IACS and are designed as per IS 8309 1993 These are used for terminating all sizes of cables to terminate electrical switching equipments. The absence of an inspection hole prevents the entry of water or moisture into crimped joints making them suitable for outdoor applications.

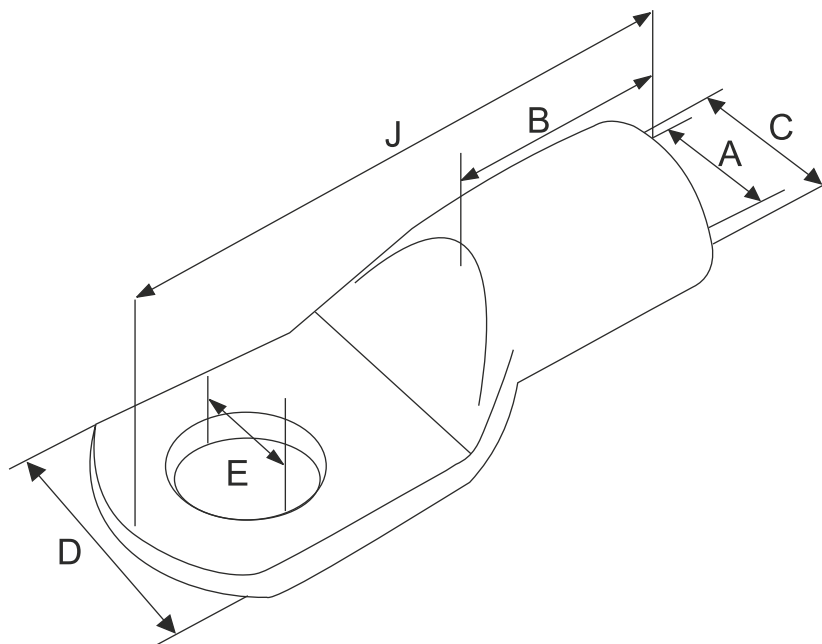


## ALUMINIUM CRIMPING TERMINALS

**Material : Aluminium IS: 5082 :1981**

Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
2.5	3.2	2.0	5.5	7	7	18	AT-151
	3.7	2.6	5.5	7	7	18	AT-309
4	4.2	2.9	5.5	7	7	18	AT-155
	5.2	2.9	5.5	9	7	24	AT-317
6	5.2	3.5	5.5	8	7	24	AT-158
	6.4	3.5	5.5	11	7	24	AT-313
10	6.4	4.4	7.4	11	9	30	AT-214
	8.2	4.4	7.4	13	9	30	AT-215
16	6.4	5.4	8.3	11	13	37	AT-252
	8.2	5.4	8.3	12	13	37	AT-216
	10.2	5.4	8.3	15	13	37	AT-217
25	6.4	7.0	9.7	14	16	44	AT-253
	8.2	7.0	9.7	14	16	44	AT-218
	10.2	7.0	9.7	17	16	44	AT-219
	12.7	7.0	9.7	18	16	44	AT-220
35	6.4	8.0	10.8	15	18	47	AT-254
	8.2	8.0	10.8	15	18	47	AT-221
	10.2	8.0	10.8	17	18	47	AT-222
50	8.2	9.3	13	18	22	54	AT-255
	10.2	9.3	13	18	22	54	AT-312
	12.7	9.3	13	18	22	54	AT-224
70	8.2	11.1	15.4	22	26	60	AT-256
	10.2	11.1	15.4	22	26	60	AT-225
	12.7	11.1	15.4	22	26	60	AT-226

Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
95	10.2	13.5	17.3	25	28	64	AT-227
	12.7	13.5	17.3	25	28	64	AT-228
	16.2	13.5	17.3	25	28	64	AT-229
120	10.2	14.8	19.6	28	32	73	AT-257
	12.7	14.8	19.6	28	32	73	AT-230
	16.2	14.8	19.6	28	32	73	AT-231
150	10.2	16.6	21.4	31	34	79	AT-258
	12.7	16.6	21.4	31	34	79	AT-232
	16.2	16.6	21.4	31	34	79	AT-233
185	10.2	18.5	24	34	36	84	AT-311
	12.7	18.5	24	34	36	84	AT-234
	16.2	18.5	24	34	36	84	AT-235
225	12.7	20.6	27	39	40	94	AT-320
240	12.7	22	28	40	44	102	AT-236
	16.2	22	28	40	44	102	AT-237
	20.3	22	28	40	44	102	AT-238
300	16.2	24	31	44	47	115	AT-300
	20.3	24	31	44	47	115	AT-259
400	20.3	26.8	35.5	51	56	130	AT-260
500	20.3	30.2	41	58	60	140	AT-296
630	20.3	35	46	66	69	154	AT-261
800	-	39	51	73	77	180	AT-318
1000	-	43.5	57	81	100	220	AT-319



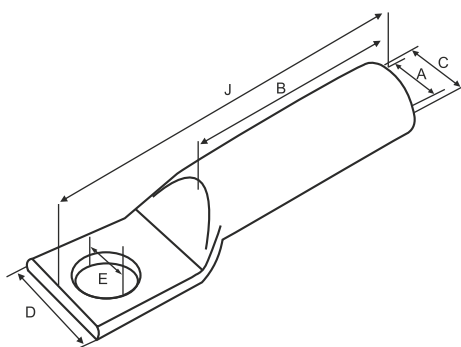
*kam*® AT - XL type of terminals are manufactured out of tubes of purity equal to or greater than 99.5% having maximum conductivity not less than 60% IACS and are suitable for high voltage application where termination of XLPE cable is required.



## ALUMINIUM TUBE TERMINALS FOR AL-XLPE CONDUCTORS

**Material : Aluminium IS :5082 :1981**

Size Sq. mm	Dimensions							Code No.
	E	A	C	D	B	G+H	J	
25	8.2	7.2	9.6	14	41	21	69	AT - XL 17
35	8.2	8.3	11.1	16	50	22	79	AT - XL 18
50	10.2	9.3	13.5	19.5	49	24	81	AT - XL 19
70	10.2	10.2	14.5	20.5	62	26	96	AT - XL 20
95	12.7	12.0	16.6	23.5	73	28	109	AT - XL 21
120	12.7	13.7	19.0	26.5	73	30	114	AT - XL 22
150	12.7	15.1	21.1	29.5	83	34	128	AT - XL 23
185	12.7	16.6	23.9	33.0	83	36	131	AT - XL 24
225	12.7	18.6	26.1	36.0	86	40	140	AT - XL 25
240	12.7	19.3	27.2	37.5	86	44	144	AT - XL 26
300	20.3	21.8	30.2	42.0	89	54	157	AT - XL 27
400	20.3	25.0	34.8	48.0	113	60	187	AT - XL 28
500	20.3	28.2	39.1	54.0	125	64	205	AT - XL 29
630	20.3	31.7	44.4	61.0	140	68	225	AT - XL 30
800	20.3	35.7	49.5	68.0	147	78	250	AT - XL 31
1000	20.3	41.0	56.0	77.5	160	90	280	AT - XL 32



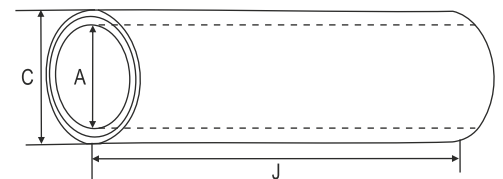
*kam*® Aluminium Crimping In-Line Connectors are made out of tubes of purity equal to or greater than 99.5% having maximum conductivity not less than 60% IACS and the designed as per IS 8309 1993. These connectors facilitate joining two identical size Aluminium conductors.



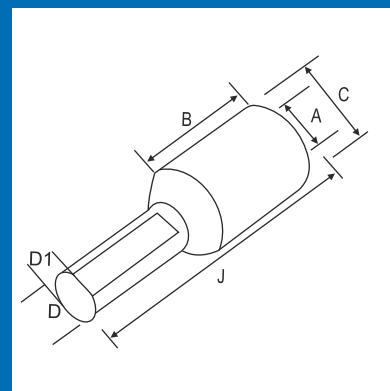
## ALUMINIUM CRIMPING CONNECTOR

**Material : Aluminium IS :5082 :1981**

Size Sq. mm	Dimensions			Code No.
	A	C	J	
2.5	2.0	5.5	16	ILA-145
	2.6	5.5	16	ILA-6
4	2.9	5.5	16	ILA-5
6	3.5	5.5	16	ILA-13
10	4.4	7.4	20	ILA-14
	3.8	6.2	20	ILA-146
16	5.4	8.3	26	ILA-4
25	7.0	9.7	35	ILA-3
35	8.0	10.8	40	ILA-2
50	9.3	13	45	ILA-12
70	11.1	15.4	55	ILA-1
95	13.5	17.3	60	ILA-15
120	14.8	19.6	65	ILA-9
150	16.6	21.4	70	ILA-10
185	18.5	24	75	ILA-11
225	20.6	27	85	ILA-147
240	22.0	28	90	ILA-16
300	24.0	31	100	ILA-17
400	26.8	35.5	115	ILA-18
500	30.2	41	125	ILA-19
630	35.0	46	140	ILA-20
800	39.0	51	160	ILA-148
1000	43.5	57	210	ILA-149



*Kam*® Aluminium Reducer Terminals are manufactured out of aluminium of purity equal to or greater than 99.5 % having maximum conductivity not less than 60% IACS. These are used to terminate one or more Aluminium conductors to a smaller termination area. *Kam*® is able to produce any Aluminium Reducing Link that you may require.



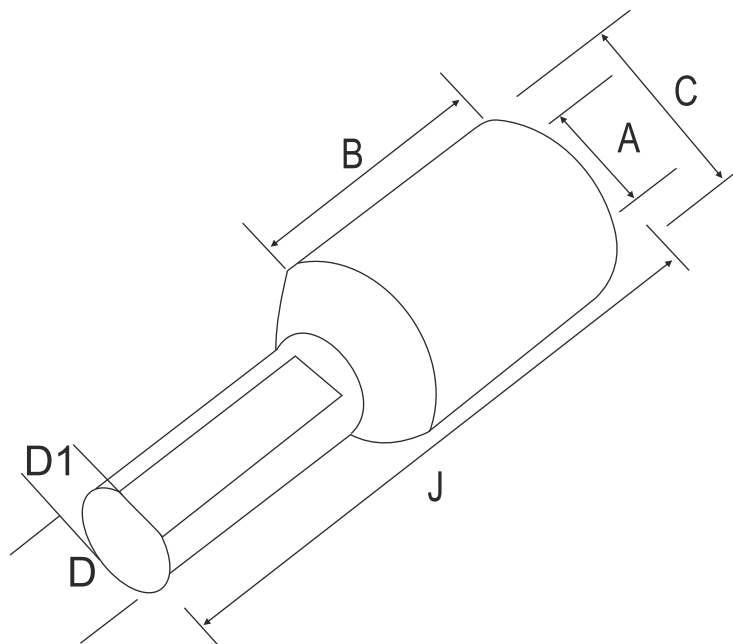
## ALUMINIUM CRIMPING REDUCER TERMINALS FOR ALUMINIUM CONDUCTOR

**Material : Aluminium IS :5082 :1981**

Size Sq. mm	Dimensions						Code No.
	A	C	D	D-1	B	J	
2.5	2.6	5.5	4.5	4.0	7	21	WPA - 1
	2.6	5.5	3.5	3.3	7	21	WPA - 7
4	2.9	5.5	4.5	4.0	7	21	WPA - 15
	2.9	5.5	3.8	3.3	7	21	WPA - 16
6	3.5	5.5	4.5	4.0	7	21	WPA - 17
	3.5	5.5	3.8	3.3	7	21	WPA - 18
10	3.8	7.4	4.5	4.0	9	23	WPA - 19
	3.8	7.4	3.8	3.3	9	23	WPA - 20
	4.4	7.4	4.5	4.0	9	23	WPA - 21
	4.4	7.4	3.8	3.3	9	23	WPA - 22
16	5.4	8.3	6.0	5.5	13	33	WPA - 23
	5.4	8.3	6.0	5.5	13	38	WPA - 24
	5.4	8.3	3.8	3.3	13	31	WPA - 2
25	7.0	10.0	6.0	5.5	16	36	WPA - 25
	7.0	10.0	7.5	6.5	16	41	WPA - 3
35	8.0	10.8	7.5	6.5	18	43	WPA - 4
50	9.3	13.0	7.5	6.5	22	47	WPA - 26
	10.4	14.0	14.0	13.0	22	53	WPA - 5
70	11.6	16.0	7.5	6.5	26	51	WPA - 27
	11.6	16.0	11.5	10.5	26	56	WPA - 6
	11.6	16.0	11.5	10.5	26	63	WPA - 28

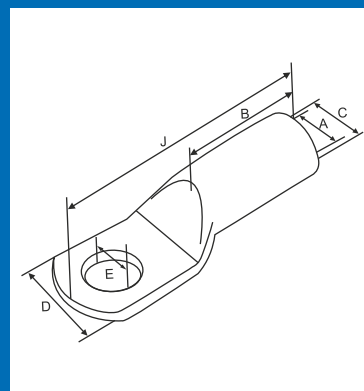


Size Sq. mm	Dimensions						Code No.
	A	C	D	D-1	B	J	
95	12.9	17.1	11.5	10.5	28	59	WPA - 29
	12.9	17.1	15.6	14.0	28	61	WPA - 8
	12.9	17.1	7.5	6.5	28	56	WPA - 31
	12.9	17.1	12.8	11.8	28	66	WPA - 32
120	14.8	19.6	11.5	10.5	32	63	WPA - 33
	14.8	19.6	7.5	6.5	32	60	WPA - 34
	14.8	19.6	11.5	10.5	32	70	WPA - 35
	14.8	19.6	15.6	14.0	32	70	WPA - 36
150	16.1	21.2	15.6	14.0	34	72	WPA - 10
	16.1	21.2	15.6	14.0	34	72	WPA - 37
185	18.0	23.7	15.6	14.0	36	74	WPA - 30
	18.0	23.7	11.5	10.5	36	74	WPA - 38
	20.6	27.0	15.6	14.0	40	80	WPA - 39
	20.6	27.0	21.0	18.0	40	90	WPA - 46
	20.6	27.0	16.0	15.0	40	90	WPA - 42
240	22.0	28.0	16.0	15.0	44	94	WPA - 44
	22.0	28.0	15.6	14.0	44	84	WPA - 43
300	24.0	31.0	16.0	15.0	47	94	WPA - 45
	24.0	31.0	15.6	14.0	47	84	WPA - 47



*Kam*® long barrel aluminium crimping terminals are manufactured out tubes drawn to the required sizes having minimum conductivity not less than 60% IACS and as per IS 158309 1993

These are used for terminating all sizes of cables to terminate electrical switching equipments. The increased barrel length ensures enhanced electrical and mechanical performance due to more number of crimps. The absence of inspection hole prevents the entry of water or moisture into crimped joints making them suitable for outdoor applications.



## LONG BARREL ALUMINIUM CRIMPING TERMINALS FOR ALUMINIUM CONDUCTOR

Material : Aluminium IS :5082 :1981

CABLE SIZE MM <sup>2</sup>	Dimensions						CAT NO
	E	A	C	D	B	J	
2.5	3.2	2.0	5.5	7	10	21	AT-551
	3.7	2.6	5.5	7	10	21	AT-509
4	4.2	2.9	5.5	7	10	21	AT-555
	5.2	2.9	5.5	9	10	27	AT-617
6	5.2	3.5	5.5	8	10	27	AT-558
	6.4	3.5	5.5	11	10	27	AT-513
10	6.4	4.4	7.4	11	13	34	AT-514
	8.2	4.4	7.4	13	13	34	AT-515
16	6.4	5.4	8.3	11	20	44	AT-552
	8.2	5.4	8.3	12	20	44	AT-516
	10.2	5.4	8.3	15	20	44	AT-517
25	8.2	7.0	9.7	14	24	52	AT-518
	10.2	7.0	9.7	17	24	52	AT-519
	12.7	7.0	9.7	18	24	52	AT-520
35	8.2	8.0	10.8	15	27	56	AT-521
	10.2	8.0	10.8	17	27	56	AT-522
50	8.2	9.3	13	18	33	65	AT-655
	10.2	9.3	13	18	33	65	AT-512
	12.7	9.3	13	18	33	65	AT-524
70	8.2	11.1	15.4	22	39	73	AT-556
	10.2	11.1	15.4	22	39	73	AT-525
	12.7	11.1	15.4	22	39	73	AT-526
95	10.2	13.5	17.3	25	42	78	AT-527
	12.7	13.5	17.3	25	42	78	AT-528
	16.2	13.5	17.3	25	42	78	AT-529
120	10.2	14.8	19.6	28	48	89	AT-557
	12.7	14.8	19.6	28	48	89	AT-530
	16.2	14.8	19.6	28	48	89	AT-531
150	10.2	16.6	21.4	31	51	96	AT-658
	12.7	16.6	21.4	31	51	96	AT-532
	16.2	16.6	21.4	31	51	96	AT-533
185	10.2	18.5	24	34	54	102	AT-511
	12.7	18.5	24	34	54	102	AT-534
	16.2	18.5	24	34	54	102	AT-535
225	12.7	20.6	27	39	60	114	AT-620
240	12.7	22	28	40	66	124	AT-536
	16.2	22	28	40	66	124	AT-537
300	16.2	24	31	44	70	138	AT-500
	20.3	24	31	44	70	138	AT-559
400	20.3	26.8	35.5	51	84	158	AT-560
500	20.3	30.2	41	58	90	170	AT-596
630	20.3	35	46	66	104	188	AT-561
800	-	39	51	73	115	218	AT-618
1000	-	43.5	57	81	150	270	AT-619

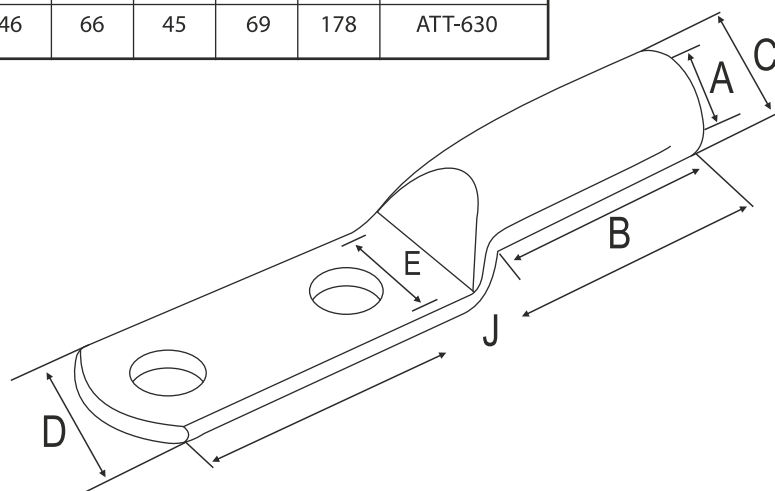
*Kam*® double hole Aluminium crimping terminals which are also known as "Non Rotating Terminals" are manufactured out of tubes drawn to the required sizes having minimum conductivity not less than 60% IACS . The increased barrel length ensures enhanced electrical and mechanical performance due to more number of crimps. Two holes ensures non-rotation in the equipments such as transformers, moving equipments where vibration is critical. The holes can be punched as per requirement.



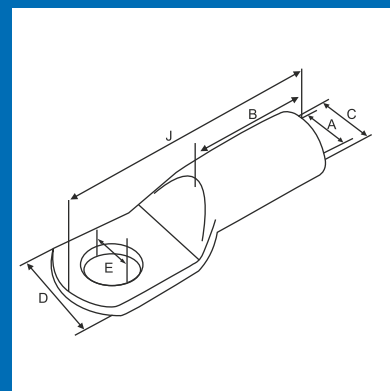
## DOUBLE HOLE ALUMINIUM CRIMPING TERMINALS FOR ALUMINIUM CONDUCTORS

**Material : Aluminium IS :5082 :1981**

CABLE SIZE MM <sup>2</sup>	Dimensions							CAT NO
	E	A	C	D	G	B	J	
25	8.2	7.0	9.7	14	45	16	88	ATT-25
35	8.2	8.0	10.8	15	45	18	90	ATT-35
50	10.2	9.3	13	18	45	22	100	ATT-50
70	10.2	11.1	15.4	22	45	26	103	ATT-70
95	12.7	13.5	17.3	25	45	28	111	ATT-95
120	12.7	14.8	19.6	28	45	32	118	ATT-120
150	12.7	16.6	21.4	31	45	34	120	ATT-150
185	12.7	18.5	24	34	45	36	123	ATT-185
240	12.7	22	28	40	45	44	137	ATT-240
300	16.2	24	31	45	45	47	147	ATT-300
400	20.3	26.8	35.5	51	45	56	157	ATT-400
500	20.3	30.2	41	58	45	60	167	ATT-500
630	20.3	35	46	66	45	69	178	ATT-630



*Kam*® Aluminium alloy tubular bi-metallic terminals are manufactured out of aluminium of purity equal to or greater than 99.5 % having maximum conductivity not less than 60% IACS. These are anti-corrosive and used for highly corrosive environment. The barrels are kept filled with grease so as to avoid oxidation of the Aluminium. These are designed to accept a variety of conductor forms especially low stranded compacted conductors.



These terminals are mainly used to terminate on copper bus bars. Whenever aluminium links terminated on to copper or copper based alloy terminals without suitable plating, results in the corrosion of the joint over a period leading to higher joint resistance.

Bi-metallic terminals are found most reliable and suitable for such connections.

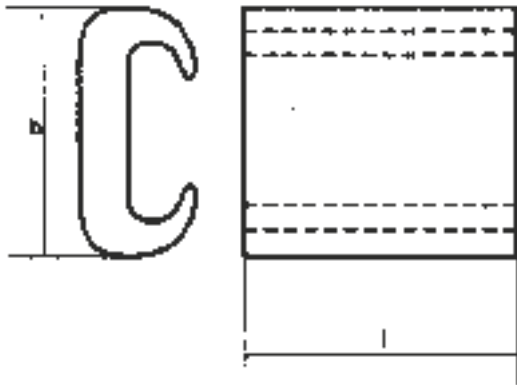
## ALUMINIUM ALLOY TUBULAR BIMETALLIC TERMINALS

Material : Aluminium IS :5082 :1981

Size Sq. mm	Dimensions						Code No.
	E	A	C	D	B	J	
10	6.4	4.4	7.4	11	9	30	ATB-1
	8.2	4.4	7.4	13	9	30	ATB-2
16	6.4	5.4	8.3	11	13	37	ATB-3
	8.2	5.4	8.3	12	13	37	ATB-4
25	8.2	7	9.7	14	16	44	ATB-5
	10.2	7	9.7	17	16	44	ATB-6
35	8.2	8	10.8	15	18	47	ATB-7
	10.2	8	10.8	17	18	47	ATB-8
50	8.2	9.3	13	18	22	54	ATB-9
	10.2	9.3	13	18	22	54	ATB-10
70	10.2	11.1	15.4	22	26	60	ATB-11
	12.7	11.1	15.4	22	26	60	ATB-12
95	10.2	13.5	17.3	25	28	64	ATB-13
	12.7	13.5	17.3	25	28	64	ATB-14
120	10.2	14.8	19.6	28	32	73	ATB-15
	12.7	14.8	19.6	28	32	73	ATB-16
150	12.7	16.6	21.4	31	34	79	ATB-17
	16.2	16.6	21.4	31	34	79	ATB-18
185	12.7	18.5	24	34	36	84	ATB-19
	16.2	18.5	24	34	36	84	ATB-20
225	12.7	20.6	27	39	40	94	ATB-21
240	12.7	22	28	40	44	102	ATB-22
	16.2	22	28	40	44	102	ATB-23
300	16.2	24	31	45.7	47	115	ATB-24
	20.3	24	31	45.7	47	115	ATB-25
400	20.3	26.8	35.5	51	56	130	ATB-26
500	20.3	30.2	41	58	60	140	ATB-27
630	20.3	35	46	66	69	154	ATB-28
800	-	39	51	73	77	180	ATB-29
1000	-	43.5	57	81	100	220	ATB-30

### C-Clamp

Material : E-copper  
Surface : Tin plated  
(Copper finish on request)

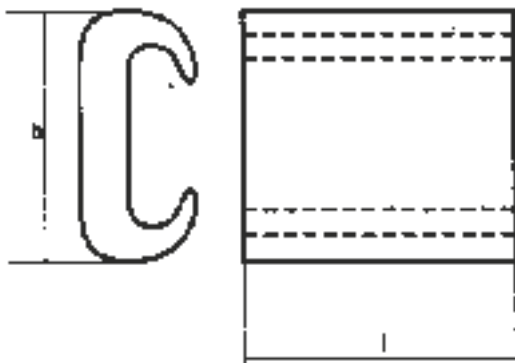


Conductor Section mm <sup>2</sup>	Junction	Cat No.	dimensions mm	
			b	l
<i>to connect equal cross-section sizes</i>				
16 / 25	16 / 25	CC 16/25	16	15
25 / 35	25 / 35	CC 25/35	20	15
35 / 50	35 / 50	CC 35/50	26	22
50 / --	50 / --	CC50	28	23
70 / --	70 / --	CC 70	34	26



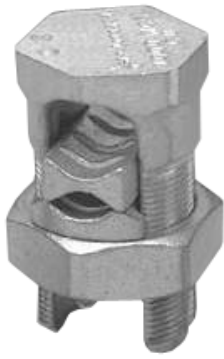
### C-Clamp

Material : E-copper  
Surface : Tin plated  
(Copper finish on request)



Conductor Section mm <sup>2</sup>	Junction	Cat No.	dimensions mm	
			b	l
<i>to connect equal cross-section sizes</i>				
2.5-4 / 2.5-4	2.5-4 / 2.5-4	CX 2.5-4	10	8
6-10 / 10	4-6 / 4-10	CX 6-10	12	12
10-16 / 16	4-10 / 4-10	CX 10-16	19	17
16-25 / 25	4-10 / 4-10	CX 16-25	19	17
16-25 / 25-35	16-25 / 26-35	CX 16-25A	20	17
35 / 50	4-25 / 4-25	CX 35	25	23
35 / 50	16-35 / 25-50	CX 35A	27	23
50-70 / --	4-35 / 4-35	CX 50-70	34	28

## Copper split bolt connector, tin plated, type SBCT.



Model	Length	Min. Tap with one max. Run	Range of Equal Run & tap Min.	Range of Equal Run & tap Max.	ROHS Compliant
SBCT750-1	3.78	2/0 STR	250 kcmil	750 kcmil	Compliant
SBCT1000-1	4.02	4/0 STR	350 kcmil	1000 kcmil	Compliant
SBCT2-C	1.54	#8 SOL	#8 SOL	#2 STR	Compliant
SBCT500-1	3.00	1/0 STR	3/0 STR	500 kcmil	Compliant
SBCT8-C	1.10	#14 STR	#14 STR	#8 STR	Compliant
SBCT2/0-Q	1.82	#10 SOL	#6 STR	2/0 STR	Compliant
SBCT3-C	1.55	#8 SOL	#8 SOL	#4 STR	Compliant
SBCT3/0-Q	2.01	#6 SOL	#4 STR	3/0 STR	Compliant
SBCT350-1	2.57	#1 SOL	3/0 STR	350 kcmil	Compliant
SBCT6-C	1.28	#10 SOL	#10 STR	#6 STR	Compliant
SBCT250-Q	1.37	#4 STR	#4 STR	250 kcmil	Compliant
SBCT1/0-L	1.63	#10 SOL	#6 SOL	1/0 STR	Compliant
SBCT10-C	.87	#16 STR	#16 STR	#10 STR	Compliant

## Aluminum dual rated split bolt connector, type SBA

Model	Inside Diam. (In)	Length	Min. Tap with one max. Run	Range of Equal Run & tap Min.	Range of Equal Run & tap Max.
SBA350-1	.70	3.24	350 kcmil – 350 kcmil	350 kcmil – #4 STR	1/0 STR (Compact) – #4 STR
SBA1/0-Q	.39	1.92	1/0 STR – 1/0 STR	1/0 STR – #8 SOL	#2 STR (Compact) – #8 SOL
SBA4/0-Q	.54	2.54	4/0 STR – 4/0 STR	4/0 STR – #6 STR	#2 STR (Compact) – #6 STR
SBA2/0-Q	.44	1.92	2/0 STR – 2/0 STR	2/0 STR – #8 STR	#2 STR (Compact) – #8 STR
SBA6-C	.20	1.58	#6 STR – #6 STR	#6 STR – #10 SOL	#10 SOL – #10 SOL
SBA2-C	.32	1.58	#2 STR – #2 STR	#2 STR – #8 STR	#6 SOL – #8 STR
SBA4-C	.26	1.38	#4 STR – #4 STR	#4 STR – #10 SOL	#8 SOL – #10 SOL
SBA500-1	.84	3.62	500 kcmil – 500 kcmil	500 kcmil – #2 STR (Compact)	400 kcmil (Compact) – #2 STR (Compact)



\*ROHS Compliant

## Copper split bolt connector, type SBC



Model	Inside Diam. (In)	Length	Min. Tap with one max. Run	Range of Equal Run & tap Min.	Range of Equal Run & tap Max.
SBC750-1	1.03	3.75	#8 SOL	350 kcmil	750 kcmil
SBC250-Q	.58	2.09	#10 SOL	1/0 SOL	250 kcmil
SBC350-1	.75	2.42	#8 SOL	4/0 STR	350 kcmil
SBC2-C	.33	1.23	#14 STR	#6 SOL	#2 STR
SBC3/0-Q	.47	2.07	#12 SOL	#2 SOL	3/0 STR
SBC6SL-C	.17	1.10	#16 SOL	#10 SOL	#6 SOL
SBC1/0-L	.38	1.55	#14 SOL	#4 SOL	1/0 STR
SBC500-1	.83	2.93	#8 SOL	250 kcmil	500 kcmil
SBC6S-C	.17	.95	#16 SOL	#10 SOL	#6 SOL
SBC1000-1	1.22	4.00	#8 SOL	500 kcmil	1000 kcmil
SBC2/0-Q	.42	1.72	#14 STR	#2 SOL	2/0 STR
SBC4SL-C	.22	1.30	#16 SOL	#8 SOL	#4
SBC8L-C	.15	.84	#16 STR	#12 SOL	#8 STR
SBC3-C	.33	1.16	#12 SOL	#6 SOL	#3 SOL
SBC2L-C	.33	1.55	#14 STR	#6 SOL	#2 STR
SBC8-C	.15	.86	#16 STR	#12 SOL	#8 STR
SBC4S-C	.22	.98	#16 SOL	#8 SOL	#4 SOL

\*ROHS Compliant

*Braco*® Corrosion Inhibiting Compound is recommended for crimping connections. It is suggested where conditions are particularly aggressive such as chemical or salt-laden atmospheres or where inspection and cleaning are not regular.

*Braco*® Corrosion Inhibiting Compound is mixture of Grey Lithium based grease with abrasive particles and suspended Zinc particles, which assist in jointing because as metal flows under pressure the abrasive particles cause small area of cold welding :

- Corrosion Inhibitor does not affect the electrical properties of the compression joint.
- It is non-corrosive to aluminium, copper, steel, tin, zinc and combination of these metals.
- It does not deteriorate on exposure to atmosphere at conductor operating temperature.
- It has good sealing properties against moisture and contaminating substances in the atmosphere It has high temperature drop point.

**The mixture contains :**

1. Grey Lithium based grease 85%
2. Zinc Chromate 5%
3. Titanium Dioxide 10%

## CORROSION INHABITING COMPOUND

### Test Report

The test carried out on 200 mm conductor joined with Aluminium lugs 95 Sq. mm. The test results found in terms of mV drop compared to joint with nonuse of compound, joint with *Braco* Compound and joint with imported compound

Specification	Joint without Compound	Joint with Braco Compound	Joint with Imported Compound
At 700 Amp at Ambient Temp.	4.42 mV	2.65 mV	3.85 mV
After 10 days 6.16mV 3.1mV 5.35mV at 90°C	5.70 mV	2.97 mV	4.75 mV
After 1/2 hour ageing at 200°C after 2 <sup>nd</sup> test	7.06 mV	3.55 mV	5.56 mV



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☎ VNS Switchgear (I) Pvt. Ltd.

☎ EvoGlobe Infrastructure Pvt. Ltd.  
☎ Nona Tech Pte. Ltd.

## OUR MANUFACTURING RANGE

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Panel Board Accessories, Cam Locks, Non Metallic Locks, Door Knobs, Hinges, Handles, Insulated Handles, Inspection Window, Mounting Rails, Filters, Buzzer, Switches, Cam Switches, Pilot Lamps, Push Buttons, Control Units, Hour Meter, Tin Copper Cables Terminals, Aluminum, Copper Bi-Metallic Cable Lugs, Analogue Meter, Ammeter/Voltmeter, Frequency Meter, Maximum Demand meter etc. Residual Current Device, Miniature Circuit Breakers, Isolating Switches, Relay and Relay Sockets, Electrical Wiring Accessories, Industrial Plugs and Sockets, Modular Fuse Carriers and Cartridges Fuses, Knife Fuse and Fuse Base, Fuse Puller / Carrier, Connection Blocks, Brass Terminals and Insulated Bus Bar, Line Tapes, Bimetal Branching Terminal, B. I. Connectors, Test Terminal Blocks, Terminal Blocks, Terminals and Connectors, C. T. Current / Voltage Transformer, Control / Current Transformer, PG Cable Glands, Bus Bar Support, Comb Bars, DDLO Fuse Link, Operating Rod, Earthing Accessories.

*NyFlex*<sup>®</sup>

HDPE (Slitted & Non Slitted), PVC, Nylon Flexible Tube, GI Flexible, PVC Coated GI Flexible, & Liquid Tight Flexible Tubing, GI Conduit Pipes, Accessories.

*kamlite*<sup>®</sup>

LED Street Lights, Commercial Fittings, Garden Fittings, etc.



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